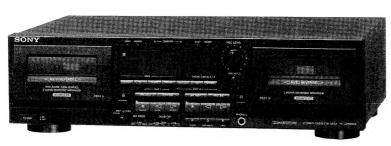
# TC-WA7ES/WR565/WR665S

# **SERVICE MANUAL**

US Model
TC-WA7ES/WR565/WR665S



Canadian Model
AEP Model
UK Model
E Model
Australian Model
Chinese Model

Photo: TC-WR665S

 Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen.

"DOLBY", the double-D symbol DD and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.

Model Name Using Similar M	TC-WR545/WR741		
Tape Transport Machanism Type	DECK A	TC-WR565/WR665S: TCM-190RA14CL TC-WA7ES: TCM-190RA12CL	
	DECK B	TCM-190RB12CL	

### **SPECIFICATIONS**

### System

Recording system

4-track 2-channel stereo

Fast-winding time (approx.)

90 sec. (with Sony C-60 cassette)

Bias AC bias

Singnal-to-noise ratio (at peak level and weighted with Dolby NR off)

Type I tape, Sony Type I (NORMAL): 55 dB

Type II tape, Sony Type II (HIGH): 57 dB Type IV tape, Sony Type IV (METAL): 58 dB

S/N ratio improvement (approximate values)

With Dolby B NR on: 5dB at 1kHz, 10dB at 5kHz With Dolby C NR on: 15dB at 500Hz, 20dB at 1kHz

With Dolby S NR on (TC-WA7ES/WR665S only):

10dB at 100Hz, 24dB at 1kHz

Harmonic distortion

0.4% (with Type I tape, Sony Type I (NORMAL): 160 nWb/m 315 Hz, 3rd H.D.)

1.8% (with Type IV tape, Sony Type IV (METAL): 250 nWb/m 315 Hz, 3rd H.D.)

Frequency response (Dolby NR off)

Type I tape, Sony Type I (NORMAL):

30-15,000Hz (  $\pm 3$ dB, IEC)

Type II tape, Sony Type II (HIGH):

30-17,000Hz (  $\pm 3$ dB, IEC)

Type IV tape, Sony Type IV (METAL):

30-18,000Hz ( ± 3dB, IEC)

30-13,000Hz ( $\pm 3dB$ , -4dB recording)

Wow and flutter

TC-WA7ES/WR665S:  $\pm$  0.13% W. Peak (IEC)

0.07% W. RMS (NAB)

± 0.18% W. Peak (DIN)

TC-WR565: ± 0.14% W. Peak (IEC) 0.08% W. RMS (NAB)

± 0.19% W. Peak (DIN)

Variable pitch range (approx.)

- 30 to +30%

Inputs

Line inputs (phono jacks)

Sensitivity: 0.16V

Input inpedance: 47 kilohms

Outputs

Line outputs (phono jacks)

Rated output level: 0.5V at a load impeadance of

47 kilohms

Load impedance: Over 10 kilohms

Headphones (stereo phone jack)

Output level: 1mW at a load impedance of 32 ohms

- Continued on page 2 -



### General

Power requirements

Where purchased	Power requirements
US, Canadian model	120V AC, 60Hz
AEP, UK, German, Chinese model	220 - 230V AC, 50/60Hz
Australian model	240V AC, 50/60Hz
E model	120/220/240V AC, 50/60Hz

Power consumption

26W

Dimensions (approx) (w/h/d)

Model for U.K. and Australian:

430×123 ×300mm (w/h/d) (17 × 4 1/8 × 11 1/8 inches)

Model for other countries:

 $430\times123\times290$ mm (w/h/d)

 $(17 \times 4^{\frac{7}{8}} \times 11^{\frac{1}{2}} \text{ inches})$ 

including projecting parts and controls

Mass (Approx.)

4.5kg (9lbs 15oz)

Supplied accessories

Audio connecting cords (2 phono plug-2 phone plugs) (2)

Optional accessory

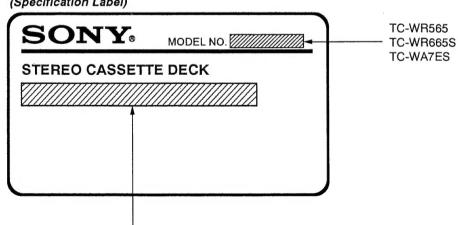
Remote commander RM-J902

Design and specifications are subject to change without notice.

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7.	ELECTRICAL PARTS LIST42

### MODEL IDENTIFICATION (Specification Label)



### SAFETY CHECK-OUT

After correcting the original service problem, perform the following safety check before releasing the set to the customer:

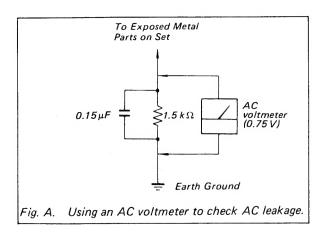
Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

### LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods.

- A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.

3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)



### SAFETY-RELATED COMPONENT WARNING!!

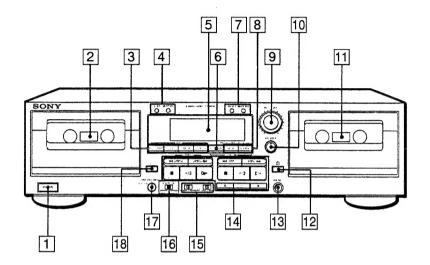
COMPONENTS IDENTIFIED BY MARK A OR DOTTED LINE WITH MARK ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

### ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE MARQUE A SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

# SECTION 1 GENERAL

### 1-1. IDENTIFYING THE PARTS



### FRONT PANEL

- 1 POWER switch
- 2 Deck A
- 3 RMS\*\*operation buttons RMS/START buttons SET buttons CHECK buttons DISPLAY buttons
- 4 COUNTER buttons (deck A)
  RESET button
  MEMORY button (TC-WA7ES/WR665S only)
- 5 Display panel
- 6 AUTO CAL button
- COUNTER buttons (deck B)

  RESET button

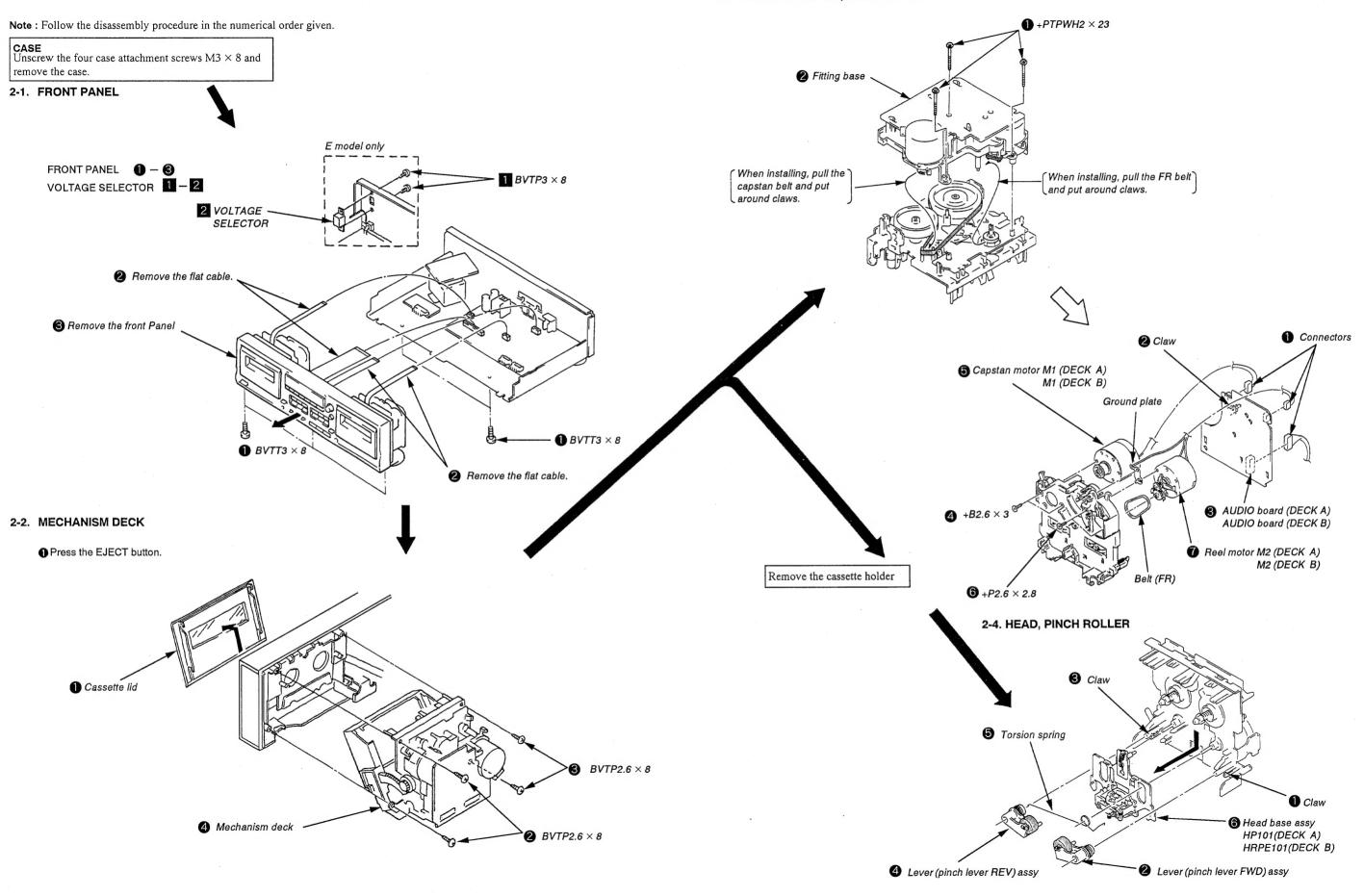
  MEMORY button (TC-WA7ES/WR665S only)
- 8 SYNCHRO DUBBING buttons HIGH button NORMAL button
- 9 REC (recording) LEVEL control
- 10 BALANCE control

- 11 Deck B
- 12 \(\rightarrow\) (eject) button (deck B)
- 13 PHONES jack (stereo phone jack)
- 14 Tape operation buttons

  - ►► (rightward fastwinding)/AMS \*\*\*/
    RMS \*\*\* +button
  - (stop)/(RMS\*) CLEAR button (reverse play)/(RMS\*) BACK
    button
  - (forward play)/(RMS\*\*) FRONT button
  - PAUSE button
  - REC MUTE (record muting) button
  - REC (record muting) button
- DOLBY NR switches
  OFF/ON/FILTER ON switch
  B/C/S switch
- 16 DIR (direction) MODE switch
- 17 PITCH control
- 18 \(\rightarrow\) (eject) button (deck A)
  - \*\*Random Music Sensor
  - \*\*\* Automatic Music Sensor

## SECTION 2 DISASSEMBLY

### 2-3. CAPSTAN MOTOR, REEL MOTOR



# SECTION 3 ADJUSTMENTS

### 3-1. MECHANICAL ADJUSTMENTS

### **PRECAUTION**

 Clean the following parts with a denatured alcohol-moistened swab:

record/playback/erase head

pinch roller

rubber belts

capstan

- idlers
- 2. Demagnetize the record/playback head with a head demagnetizer.
- 3. Do not use a magnetized screwdriver for the adjustment.
- 4. After the adjustments, apply suitable locking compound to the parts adjusted.
- 5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

### Torque Measurement

Torque	Torque meter	Meter reading		
Forward	CQ-102C	30 to 65g • cm (0.42 to 0.9 oz • inch)		
Forward back tension	CQ-102C	DECK A: 1 to 6g • cm (0.014 to 0.083 oz • inch) DECK B: 2 to 9g • cm (0.03 to 0.12 oz • inch)		
Reverse	CQ-102RC	30 to 65g • cm (0.42 to 0.9 oz • inch)		
Reverse back tension	CQ-102RC	1 to 6g • cm (0.014 to 0.083 oz • inch)		
FF/REW	CQ-201B	70 to 120g•cm (0.98 to 1.66 oz•inch)		

### 3-2. ELECTRICAL ADJUSTMENTS

### **PRECAUTION**

- 1. The adjustment should be performed in the publication. (Be sure to male playback adjustment at first.)
- 2. The adjustments and measurement should be performed for both L-CH and R-CH.
  - Switch position

DOLBY NR switch

: OFF

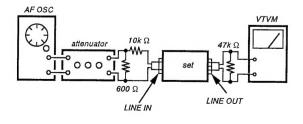
DIR MODE switch

. ---

• Standard record position:

Deliver the standard input signal level to input jack and set the REC LEVEL control to obtain the standard output signal level as follows.

### - Record Mode -



### Standard Input Level

Input terminal	LINE IN		
source impedance	10k Ω		
input signal level	0.5V ( - 3.8dB)		

### Standard Output Level

Output terminal	LINE OUT
load impedance	47k Ω
output signal level	0.5V ( - 3.8dB)

### **Test Tape**

Tape	Conte	nts	Use		
P-4-A100	10kHz,	- 10dB	Azimuth Adjustment		
P-4-L300	315Hz,	0dB	PB Level Adjustment		
WS-48B	3kHz,	0dB	Tape Speed Adjustment		

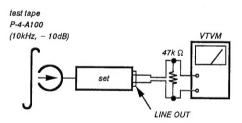
0dB=0.775V

### **Test Mode**

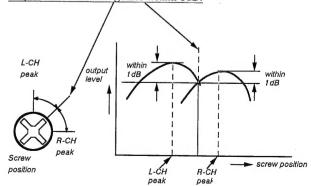
- 1. Insert a short-circuit plug into TP801 (2P) and turn ON the power switch.
- At first, all the fluorescent tubes light up, then the system returns to normal display. (However, "0000" is not displayed on the counter.)
- 2. To release the test mode, remove the short plug and turn off the power switch.
- 3. Remove the short plug after completion of adjustment.

## Record/Playback Head Azimuth Adjustment Procedure :

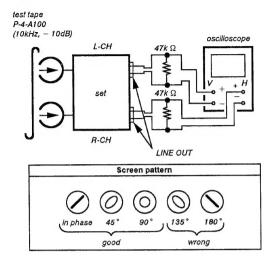
1. Forward playback Mode



 Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screw <u>until both of</u> <u>output levels match together within 1dB.</u>

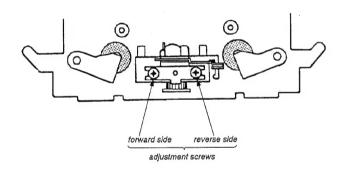


### 3. Playback Mode



- 4. Change the reveres playback mode and repeat the steps  $1\ \text{to}\ 3.$
- 5. After the adjustment, lock the adjustment screws with suitable locking compound.

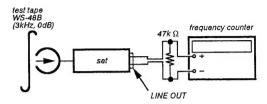
### Adjustment Location: - record/playback head -



## **Tape Speed Adjustment**

### Procedure:

- Forward Playback Mode -



(High speed adjustment)

- 1. Set to test mode. (Refer to page 7)
- 2. Set to FWD playback mode.
- 3. Keep on pressing the HIGH SPEED DUBBING switch.
- 4. Adjust RV72 so that the frequency counter reading becomes  $6,000 \pm 20$ Hz.
- 5. Release test mode after adjustment is completed.

(Normal speed adjustment)

- 1. Set to FWD playback mode.
- 2. Adjust RV71 so that the frequency counter reading becomes  $3,000 \pm 10$ Hz.

(Pitch control adjustment) (TC-WR565, TC-WR665S)

- 1. Turn ON the PITCH CONTROL switch.
- 2. Set RV801 to mechanical center.
- 3. Set to FWD playback mode.
- 4. Adjust RV802 so that the frequency counter reading becomes  $3,000 \pm 10$ Hz.

Frequency difference between the beginning and the end of the tape should be within 3%.

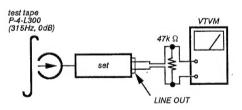
Frequency difference between the deck A and deck B the beginning of the tape should be within 1.5%.

Adjustment Location: AUDIO board, CONNECTOR board. (See page 10)

### Playback Level Adjustment

### Procedure:

- Forward Playback Mode -



Adjust RV11(L-CH) and RV21(R-CH) so the VTVM reading becomes the adjustment limits below.

### Adjustment Value:

LINE OUT level :  $-7.7 \pm 0.5$ dB (0.301 to 0.338V)

Level difference between channels: within 0.5dB

Confirm the LINE OUT level does not change in playback mode while changing the mode from playback to stop several times.

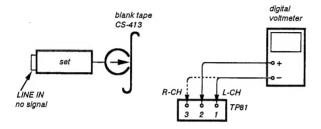
Adjustment Location: AUDIO board. (See page 10)

### **Bias Consumption Current Adjustment**

This adjustment should be performed when replacing the head assy or the bias oscillating transformer (T81, T91).

### Procedure:

(): R-CH



- 1. Connect the digital voltmeter to test point TP81.
- 2. Set RV81 (RV91) to mechanical center.
- 3. Set to FWD record mode.
- Adjust T81 (T91) so that the digital voltmeter reading becomes minimum.

Adjustment Value: Maximum 220mV

Adjustment Location: AUDIO board. (See page 10)

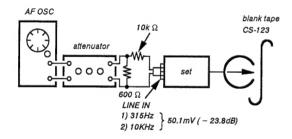
### **Record Bias Adjustment**

Setting:

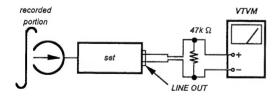
REC LEVEL control: standard record position (Refer to page 7.)

### Procedure:

1. Record Mode



### 2. Playback Mode



Confirm that the 10kHz playback output is 0  $\pm$  0.5dB relative to the 315Hz output. If necessary, adjust RV81 (L-CH), RV91(R-CH) and repeat the steps given above.

Adjustment Location: AUDIO board. (See page 10)

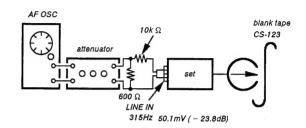
### Record Level Adjustment

### Setting:

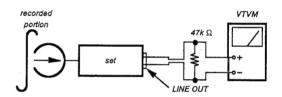
REC LEVEL control: standard record position (Refer to page 7.)

### Procedure:

1. Record Mode



### 2. Playback Mode



Confirm playback the tape recorded become adjustment level as follows.

If necessary, adjust RV101(L-CH), RV201(R-CH) and repeat the steps 1 and 2.

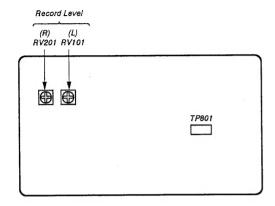
## Adjustment Value:

LINE OUT level :  $-23.8 \pm 0.5 dB (47.2 \text{ to } 53 \text{mV})$ 

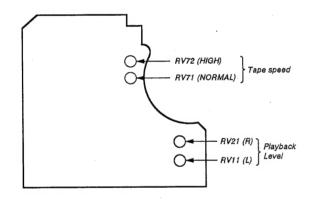
Adjustment Location: SYSTEM CONTROL board. (See page 10)

## - Adjustment Parts Location Diagrams -

### [SYSTEM CONTROL BOARD]



# DECK-A: [AUDIO BOARD]



DECK-B: [AUDIO BOARD]

Blas Consumption Current
Record Blas

(R) (L)
RV91 RV81

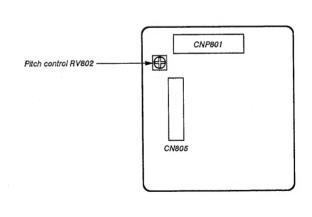
FV72 (HIGH)
RV71 (NORMAL)

Tape speed

T81 (L)
Blas Consumption
Current

RV21 (R)
Playback
Level

DECK-B: [CONNECTOR BOARD]



# SECTION 4 EXPLANATION OF IC TERMINALS

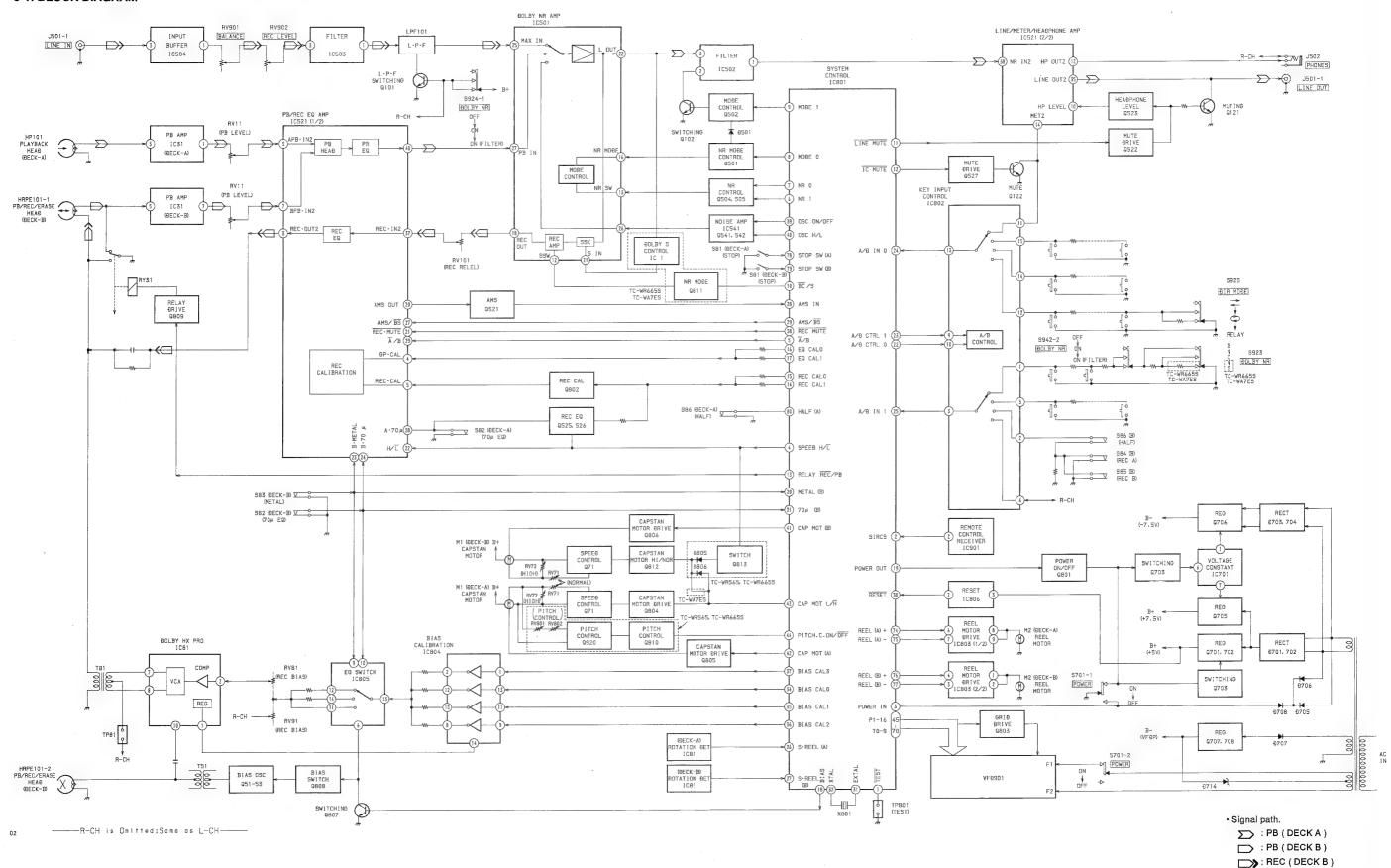
## IC801 CXP82316-053Q

Pin No.	Pin name	I/O	Description
1	TEST	I	Test mode terminal. "L": Test mode, "H": Normal mode
2	SIRCS	I	Sircs signal in terminal.
3	POWER IN	I	Power OFF. OFF = 0V
4	SPEED H/L	0	Normal/High selector for equalizer.
5	Ā/B	. 0	Playback A/B selector. "L": DECK-A, "H": DECK-B
6	NR1	0	Dolby NR control.
7	NR0	0	Dolby NR control.
8	MODE0	0	Dolby NR mode control.
9	MODE1	0	Dolby NR mode control.
10	BC/S	0	Dolby NR type selector. "L": Dolby B, C, "H": Dolby S
11	LIN MUTE	0	Line mute ON/OFF. "L": ON
12	IC MUTE	0	Meter mute. "H": ON
13	REALY REC/PB	0	Recording/Playback selector at DECK-B. "L": Recording
14	REC CALO	0	Recording calibration. "H": ON
15	REC CAL1	0	Recording calibration. "H": ON
16	EQ CAL0	0	EQ calibration terminal.
17	EQ CAL1	0	EQ calibration terminal.
18	BIAS	0	Bias ON/OFF at DECK-B. "H": ON
19	POWER OUT	0	Power ON/OFF.
20	METAL (B)	I	Metal tape selector terminal. "H": Metal
21	70 μ (B)	I	CrO2 tape selector terminal. "L": CrO2
22	A/D CTRL0	0	A/D converter analog switch control.
23	A/D CTRL1	0	A/D converter analog switch control.
24	A/D IN0	I	A/D converter analog input.
25	A/D IN1	I	A/D converter analog input.
26	S. REEL (A)	I	S-Side reel rotation detection at DECK-A.
27	S. REEL (B)	I	S-Side reel rotation detection at DECK-B.
28	AMS IN	I	AMS signal input terminal.
29	AMS/ <del>BS</del>	0	AMS/BS selector. "L": BS ON
30	RESET	I	Reset terminal. Reset: 0V
31	EXTAL	0	System clock output terminal.
32	XTAL	I	System clock input terminal.
33	Vss	-	Power supply (GND)
34	BIAS CALO	0	EQ Bias calibration terminal.
35	BAIS CAL1	0	EQ Bias calibration terminal.
36	BAIS CAL2	0	EQ Bias calibration terminal.
37	BAIS CAL3	0	EQ Bias calibration terminal.
38	REC MUTE	0	Recording mute ON/OFF. "L": ON
39	OSC ON/OFF	0	OSC ON/OFF control. "H": OFF
40	OSC Ħ/L	0	OSC H/L control terminal.

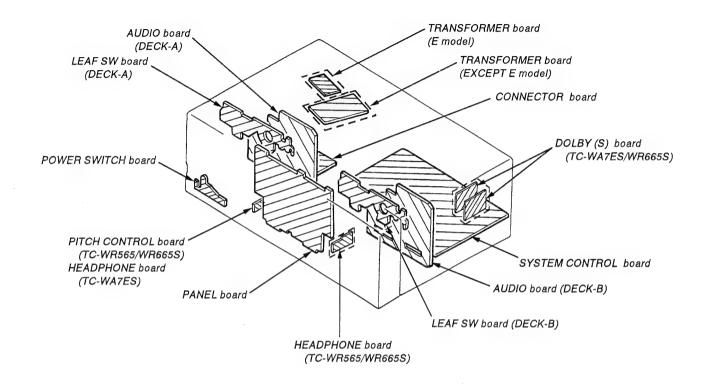
Pin No.	Pin name	I/O	Description
41	CAP. MOTOR (B)	0	Capstan motor output at DECK-B.
42	CAP. MOTOR (A)	0	Capstan motor output at DECK-A.
43	CAP. MOT (L/H)	0	Capstan motor speed selector . "L": Normal
44	PITCH. C. ON/OFF	0	Pitch control ON/OFF.
45	P16	0	VFD Segment.
46	P15	0	VFD Segment.
47	P14	0	VFD Segment.
48	P13	0	VFD Segment.
49	P12	0	VFD Segment.
50	P11	0	VFD Segment.
51	P10	0	VFD Segment.
52	P9	0	VFD Segment.
53	P8	0	VFD Segment.
54	P7	0	VFD Segment.
55	P6	0	VFD Segment.
56	P5	0	VFD Segment.
57	P4	0	VFD Segment.
58	P3	0	VFD Segment.
59	P2	0	VFD Segment.
60	P1	0	VFD Segment.
61	ТО	0	VFD Grid.
62	T1	0	VFD Grid.
63	T2	0	VFD Grid.
64	Т3	0	VFD Grid.
65	T4	0	VFD Grid.
66	T5 ·	0	VFD Grid.
67	T6	0	VFD Grid.
68	T7	0	VFD Grid.
69	T8	0	VFD Grid.
70	Т9	0	VFD Grid.
71	VFDP	-	VFD Power.
72	Vdd	_	Power supply (+5V)
73	_	-	+5V
74	REEL (A) +	0	Reel motor (+) output at DECK-A. "H": FF.
75	REEL (A) -	0	Reel motor ( – ) output at DECK-A. "H": REW.
76	REEL (B) +	0	Reel motor (+) output at DECK-B. "H": FF.
77	REEL (B) -	0	Reel motor ( - ) output at DECK-B. "H": REW.
78	STOP SW (A)	I	Mechanism stop switch input for DECK-A.
79	STOP SW (B)	I	Mechanism stop switch input for DECK-B.
80	HALF (A)	I	Half pawl input for DECK-A. "L": Available

## SECTION 5 DIAGRAMS

### 5-1. BLOCK DIAGRAM

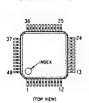


### • CIRCUIT BOARDS LOCATION



### • SEMICONDUCTOR LEAD LAYOUTS





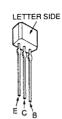
M5218AL



μ PC4570G2



2SA1175-HFE



HZS6A1L UZL-7L2 1SS202-1 11ES2-NTA2B



CXA1563S



M5218AP



μ PC1297CA



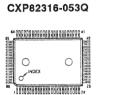
2SB1094-LK 2SD2012



MA110



PST600E-T





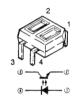
DTA144ES DTC143TS 2SC2603-EF 2SD2144S



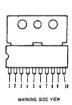
2SB1116A-L 2SD1387



NJL5165K-B (H1)



LA6510



1 2 3

SBX1610-59

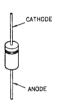


2SA1162-G



2SD1622-S

1N4148M



## TC-WA7ES/WR565/WR665S

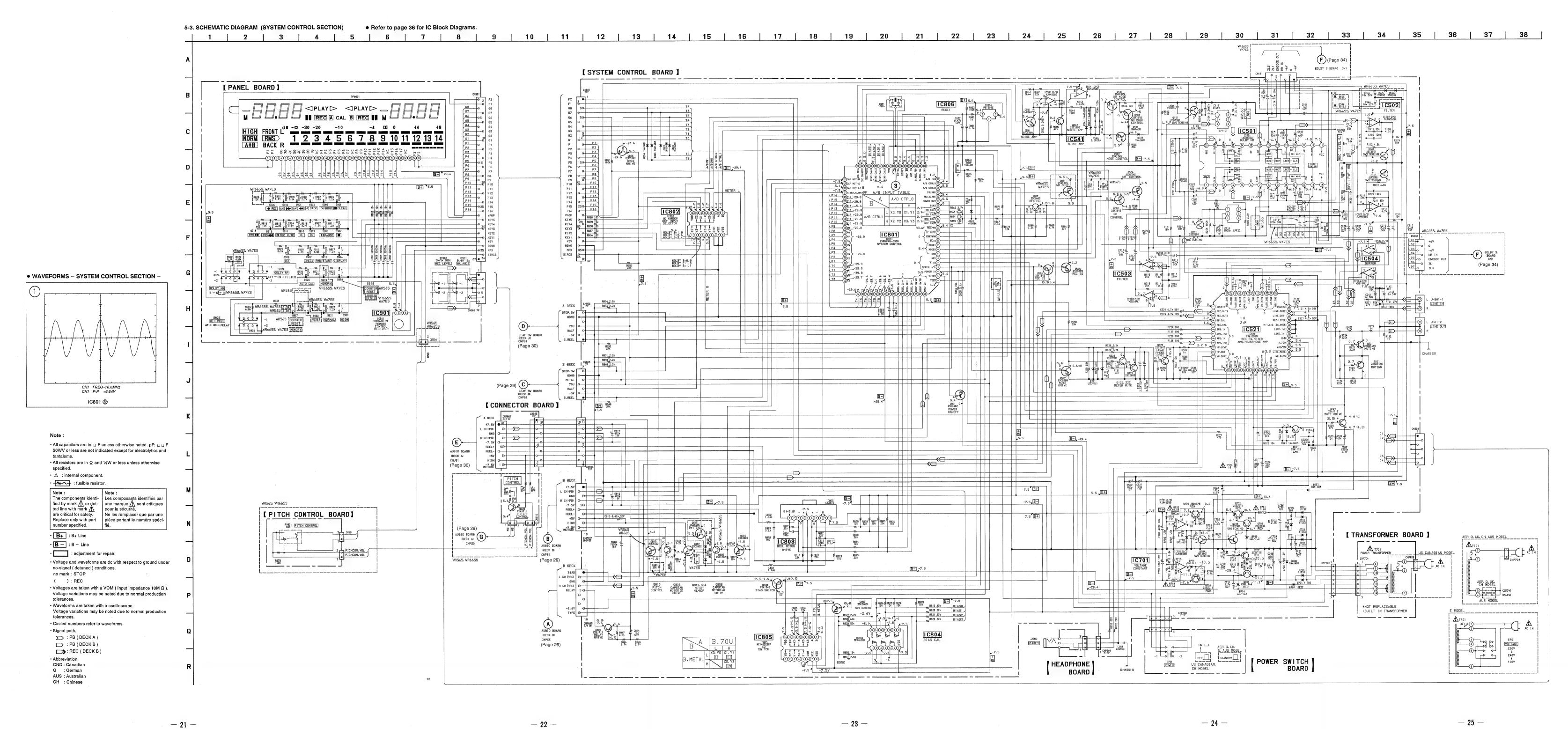
AUS: Australian CH : Chinese

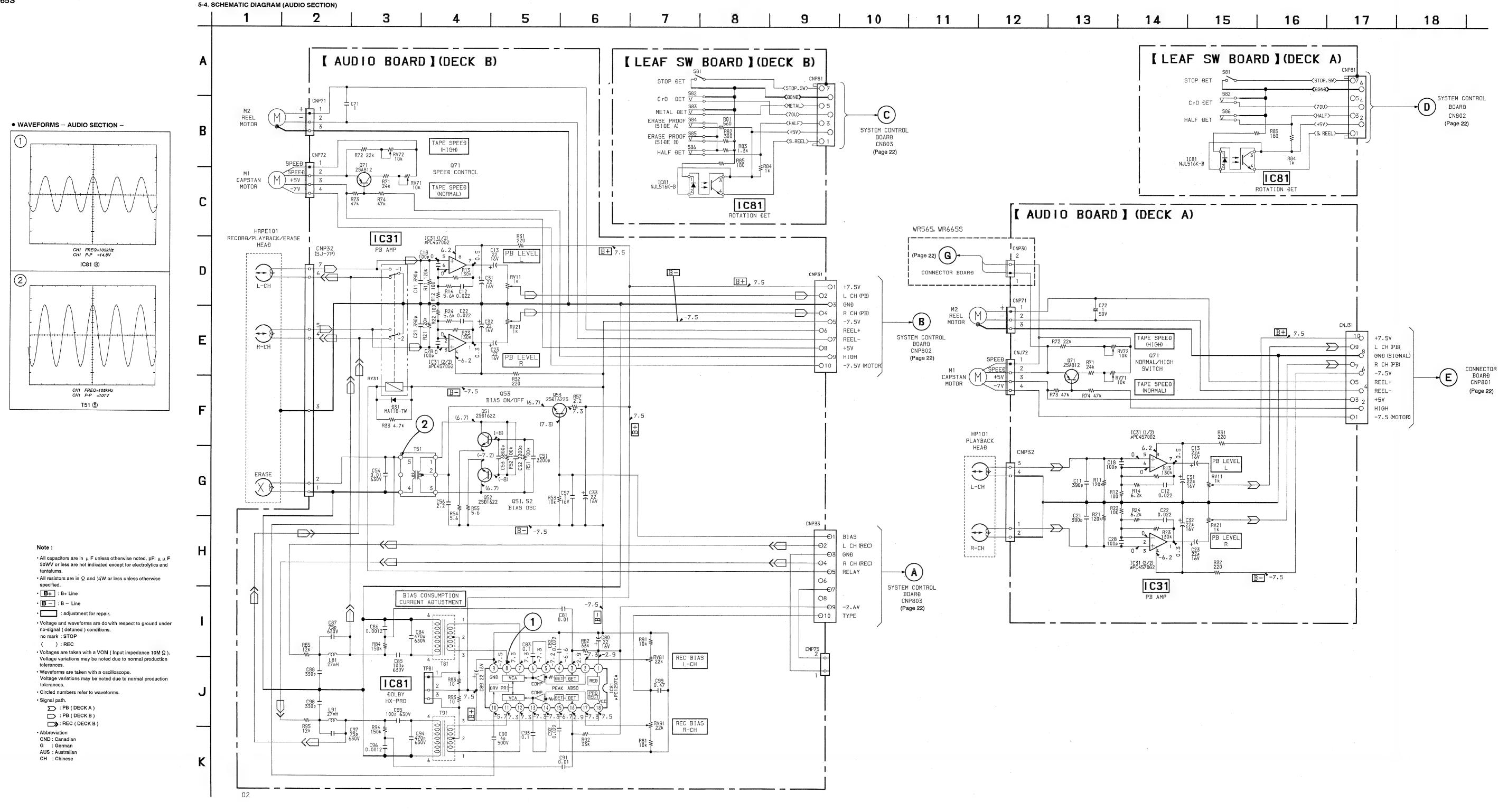
— 17 —

### 5-2. PRINTED WIRING BOARDS (SYSTEM CONTROL SECTION) • Refer to page 16 for Semiconductor Lead Layouts. 22 23 24 16 15 • SEMICONDUCTOR LOCATION Ref. No. | Location | Ref. No. | Location LINE IN LINE OUT Q101 Q102 Q121 D221 E-7 E - 3 D501 AEP,G,UK,CH,AUS Model E - 4 B ~ 5 [ SYSTEM CONTROL BOARD D502 E-4 Q122 D - 7 [ TRANSFORMER BOARD ] [ TRANSFORMER BOARD ] [ TRANSFORMER BOARD ] D503 C-2 Q201 D - 2 D504 Q202 D505 Q221 Q222 C-4 B - 5 D506 C - 3 E-7 D521 E-7 Q501 E-4 D531 Q502 C - 5 D - 4 D541 D542 B-2 Q503 B-2 Q504 E-4 D701 Q505 B - 10 E-4 D702 B-10 Q521 E-7 D703 Q522 B-10 D704 C-10 Q523 G - 4 \*NOT REPLACEABLE: BUILT IN TRANSFORMER D705 B - 10 Q525 E-10 D706 D707 Q526 B-10 E - 10 C-10 Q527 E-7 \_\_\_\_\_\_ L\_\_\_\_\_\_ D708 B-11 Q541 D709 B-9 Q542 B-6 Q701 Q702 D710 B - 8 D711 C-8 B - 8 CONNECTOR BOARD AUDIO BOARD (Page 32) D712 Q703 C-9 B - 9 D713 Q704 C - 10 B - 6 [ PANEL BOARD ] C-11 Q705 D715 Q706 C-9 C-8 F-10 Q707 C - 10 D802 Q708 F-10 C-11 D803 F-10 Q801 F-10 Q802 Q803 H - 8 G - 10 D806 Q804 H-11 H - 10 D807 Q805 D - 10 H-10 Q806 D-3 Q807 IC502 Q808 E - 3 IC503 Q809 Q810 IC504 B-3 H-9 IC521 G - 3 Q811 D-7 IC541 B - 2 Q812 IC701 IC801 IC802 Q813 C - 7 H - 8 E - 10 Q920 F-21 F-8 WR565,WR665S IC803 [ POWER SWITCH BOARD] \$ G-6 [ PITCH CONTROL BOARD] IC804 D ~ 5 IC805 E - 5 IC806 E-9 IC901 STANDBY AEP, G, UK, E, AUS Model [ HEADPHONE BOARD ] O— : parts extracted from the component side. DIR MODE DOLBY NR • : Pattern on the side which is seen. S-C-B FILTER-ON-OFF RELAY-CND : Canadian G : German

**— 19 —** 

**— 18** —

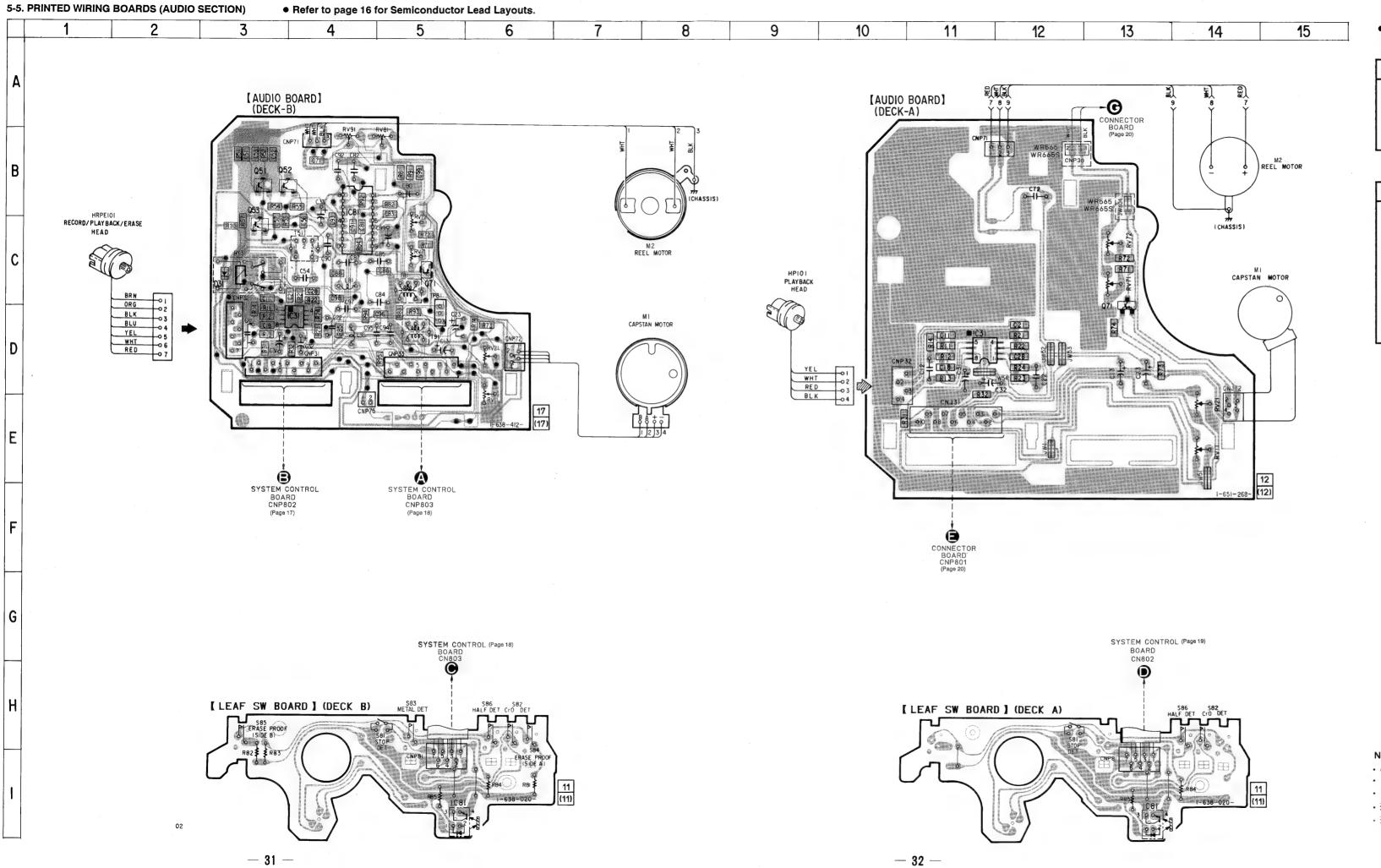




**— 26 —** 

-29 -

**— 28 —** 



# • SEMICONDUCTOR LOCATION (DECK-A)

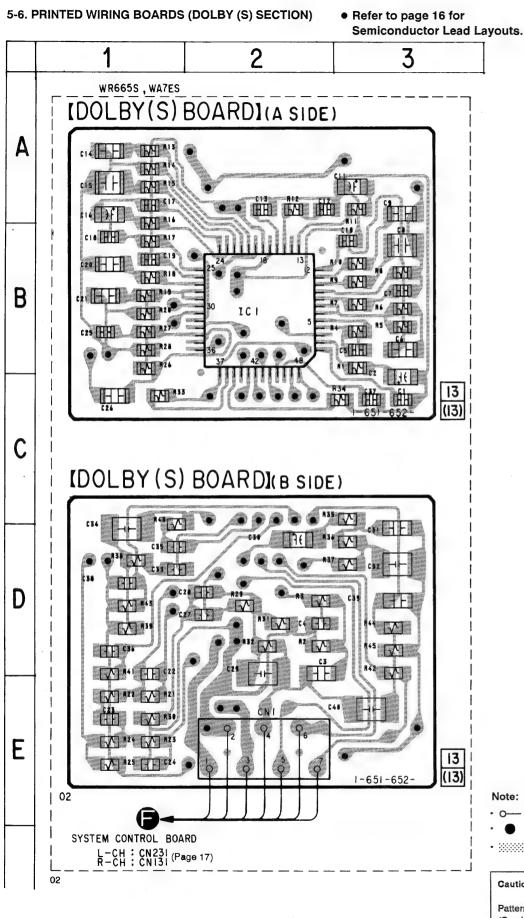
Ref. No.	Location
IC31 IC81 (LEAF SW)	D-11  -13
Q71	C - 13

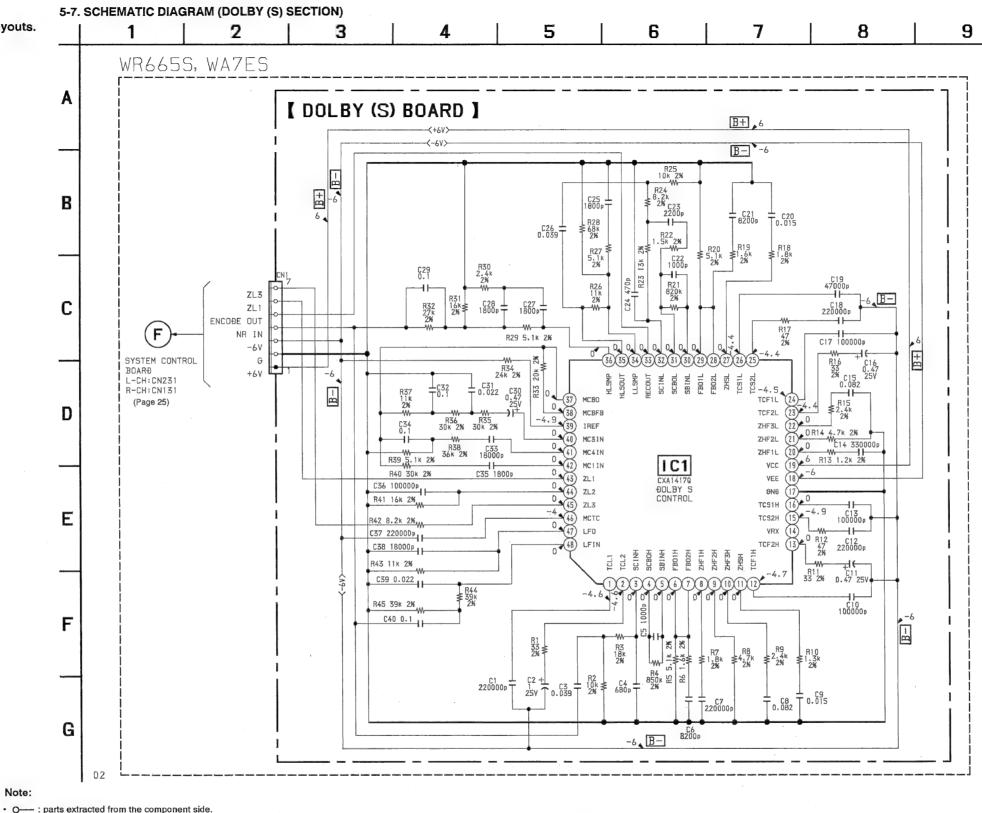
### (DECK-B)

	(DECIN-D)
Ref. No.	Location
D31	C-3
IC31 IC81 (AUDIO) IC81 (LEAF SW)	D-4 I-5 I-5
Q51 Q52 Q53 Q71	B-3 B-3 C-3 C-5

### lote:

- O---: parts extracted from the component side.
- a : parts mounted on the conductor side.
- : Through hole.
- $\ensuremath{\bigcirc}$  : Pattern on the side which is seen.
- Pattern of the rear side.





## · Through hole.

· WWW : Pattern from the side which enables seeing. (The other layers' patterns are not indicated)

## Caution :

Pattern face side: Parts on the pattern face side seen from (Conductor Side) the pattern face are indicated. Parts face side: Parts on the parts face side seen from the (Component side) parts face are indicated.

### Note:

• All capacitors are in μ F unless otherwise noted. pF: μ μ F 50WV or less are not indicated except for electrolytics and

adjustment for repair.

no-signal (detuned) conditions.

no mark : STOP

tolerances.

· Voltage and waveforms are dc with respect to ground under

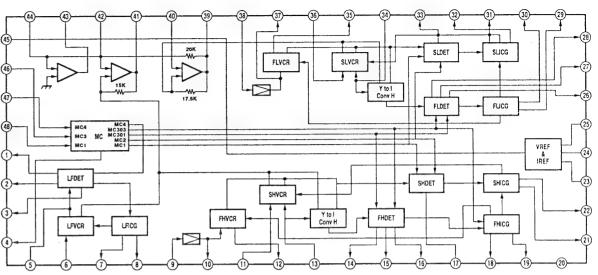
• Voltages are taken with a VOM (Input impedance 10M  $\Omega$  ).

Voltage variations may be noted due to normal production

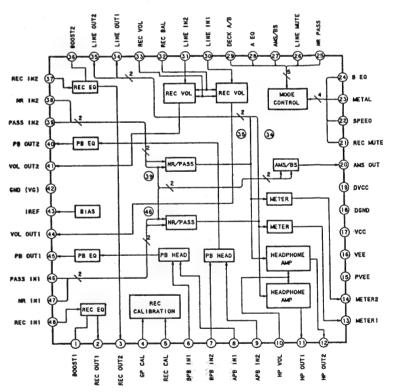
- All resistors are in  $\Omega$  and 1/4W or less unless otherwise specified.
- · %: indicates tolerance.
- **B+** : B+ Line
- **B** : B Line

### • IC BLOCK DIAGRAMS

### IC1 CXA1417Q



## IC521 CXA1599Q



### SECTION 6 EXPLODED VIEWS

### NOTE:

- -XX, -X mean standardized parts, so they may have some difference from the original one.
- The construction parts of an assembled part are indicated with a collation number in the remark column.
- Items marked "\* "are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

 The mechanical parts with no reference number in the exploded views are not supplied.

 Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.

Abbreviation
CND: Canadian
G: German

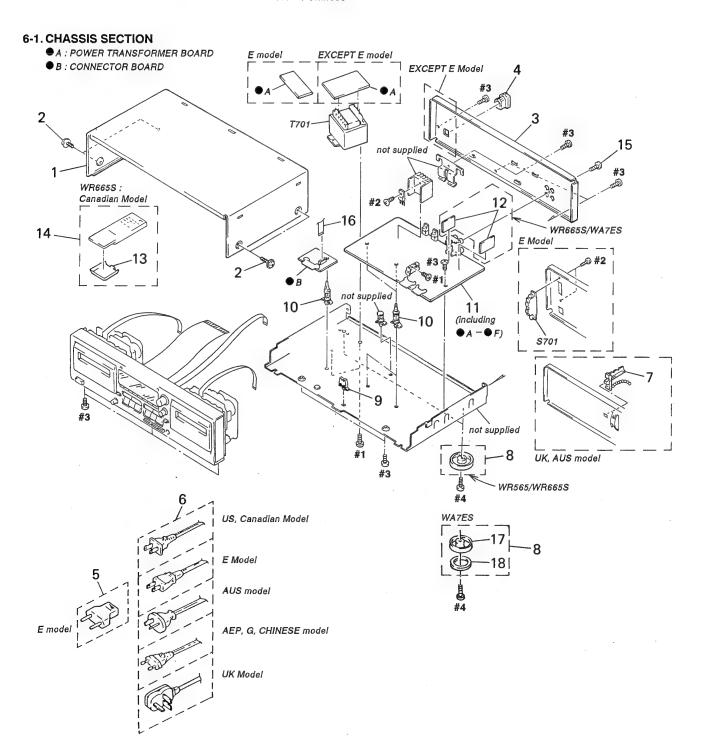
AUS: Australian CH: Chinese

The components identified by mark  $\bigwedge$  or dotted line with mark  $\bigwedge$  are critical for safety.

Replace only with part number specified.

Les composants identifiés par une marque A sont critiques pour la sécurité.

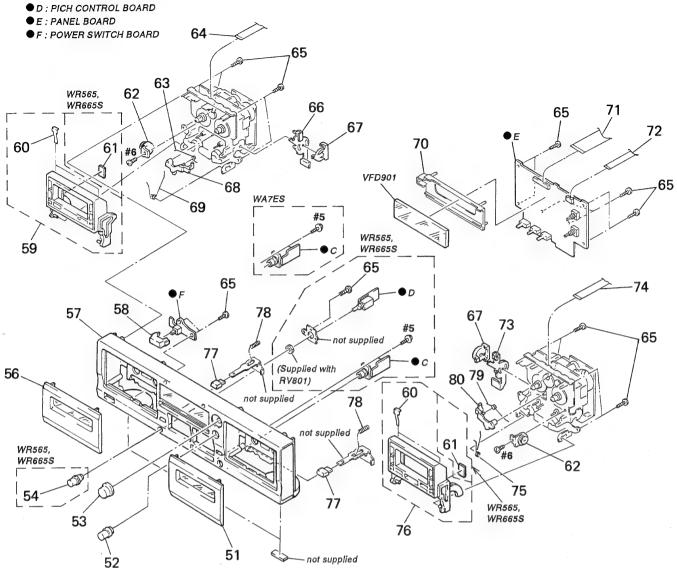
Ne les remplacer que par une pièce portant le numéro spécifié.



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 1	4-943-088-41	CASE		8	X-3369-843-1	FOOT ASSY (F58175S) (	(WR565: AEP, UK, E, G,
2	3-363-099-01	SCREW (CASE 3	3 TP2)			AUS, CH/WR665S:	AEP, UK, E, G, AUS, CH)
* 3		PANEL, BACK		8	X-4941-291-1	FOOT ASSY (F58175S) (	(WA7ES)
* 3		PANEL, BACK		<b>*</b> 9	4-308-840-11	HOLDER, WIRE	
* 3	3-920-372-21	PANEL, BACK	(WR565:UK)	* 10		HOLDER, PC BOARD	
_				* 11	A-2007-311-A	SYSTEM CONTROL BOARD,	
* 3		PANEL, BACK				(WR565:U	JS, CND, AEP, UK, G, CH)
* 3		PANEL, BACK					
* 3		PANEL, BACK		* 11	A-2007-313-A	SYSTEM CONTROL BOARD,	
* 3 * 3		PANEL, BACK		. 11		OUOMBU COMBON BOARD	(WR565:AUS)
ች 3	3-920-373-01	PANEL, BACK	(MK0022:02)	* 11	A-2007-314-A	SYSTEM CONTROL BOARD,	
* 3	3_020_373_11	DANIEL BACK	(WR665S:AEP,G)	* 11	A 0007 01F A	CVCTPM CONTROL DOADD	(WR565:E)
* 3	3-920-373-11	PANEL, BACK	(WR6659:IK)	<b>↑ 11</b>	A-2007-315-A	SYSTEM CONTROL BOARD,	
* 3		PANEL, BACK		* 11	A 2007 217 A	SYSTEM CONTROL BOARD.	JS, CND, AEP, UK, G, CH)
* 3		PANEL, BACK		+ 11	A-2001-311-A	SISIEM CONTROL BOARD,	(WR665S:AUS)
* 3		PANEL, BACK (		* 11	A-2007-318-A	SYSTEM CONTROL BOARD,	
		,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			DIDIDIN CONTINUE DOINE,	(WR665S:E)
* 3		PANEL, BACK (					(
* 3		PANEL, BACK (		* 11	A-2007-365-A	SYSTEM CONTROL BOARD,	COMPLETE (WA7ES)
* 4			4), CORD (AEP, UK, G, AUS, CH)	* 12		DOLBY (S) BOARD, COMP	
4	3-703-571-11	BUSHING (S) (					(WA7ES, WR665S)
			5:US, CND, E/WR665S:US, CND, E)	13	2-181-754-01	COVER, BATTERY (WR665	SS:CA)
<b>∆</b> 5	1-569-007-11	ADAPTER, CONV	VERSION 2P (E)	14		REMOTE COMMANDER (WR6	65S:CA)
٨٥	1 ==1 100 ***		<del>/-</del> >	15	3-704-515-01	SCREW (BV/RING)	
<b>№</b> 6		CORD, POWER (					
<b></b> ♠6	1-558-945-21	CORD, POWER (	(POLAR. SPT-1) (US, CND)	16		WIRE (FLAT TYPE) (11	
<b>∆</b> 6		CORD, POWER (		17		FOOT (F58175S) (WA7ES	5)
<u></u>		CORD, POWER (		18		CUSHION (WATES)	
<b></b> 6	1-090-045-11	CORD, POWER (	(AUS)	18		CUSHION (WATES)	CD (D)
7	4-056-370-12	BAND, PLUG FI	(ABD (IIK VIIG)	<b>∆</b> S701	1-092-155-11	SELECTOR, POWER VOLTA	GE (E)
8		FOOT ASSY (F5		A T7∩1	1497. 709. 11	TRANSPORMED DOWNS (1)	IC (ND)
U	A 0000-042-1	•	VR565:US, CND/WR665S:US, CND)	<u></u> ↑1701 ↑1701		TRANSFORMER, POWER (UTRANSFORMER, POWER (A	
		(11	(ND) (ND) (ND) (ND)	<u> </u>	1-441-100-11	TRANSFORMER, POWER (E	er, ur, G, Aus, Ch)
				\$171101	1-441-104-11	TRANSPORMER, PUWER (E	')

### 6-2. FRONT PANEL SECTION

● C: HEADPHONE BOARD ● D: PICH CONTROL BOARD



Ref. No. Part No.

Ref. No.	Part No.	Description Remark
	X-3369-655-1	
56 56 56	X-3369-652-1 X-3369-654-1 X-3369-656-1	KNOB (TS) (WR565, WR665S) LID (A) ASSY, CASSETTE (WR565) LID (A) ASSY, CASSETTE (WR665S) LID (A) ASSY, CASSETTE (WA7ES) PANEL ASSY, FRONT (WR565:US, CND)
57	X-3369-647-1	PANEL ASSY, FRONT (WR565: AEP, UK, E, G, AUS, CH)
57	X-3369-648-1	PANEL ASSY, FRONT (WR665S:US)
57		PANEL ASSY, FRONT (WR665S:CND)
57	X-3369-650-1	PANEL ASSY, FRONT (WR665S:CH)
57	X-3369-651-1	PANEL ASSY, FRONT (WATES)
58	3-354-932-01	BUTTON (POWER)
59		HOLDER (R) ASSY, CASSETTE (WA7ES)
59		HOLDER (R) ASSY, CASSETTE
		(WR565, WR665S)
60	3-308-823-11	DETENT, CASSETTE
* 61	3-387-151-01	CUSHION, RUBBER (WR565, WR665S)

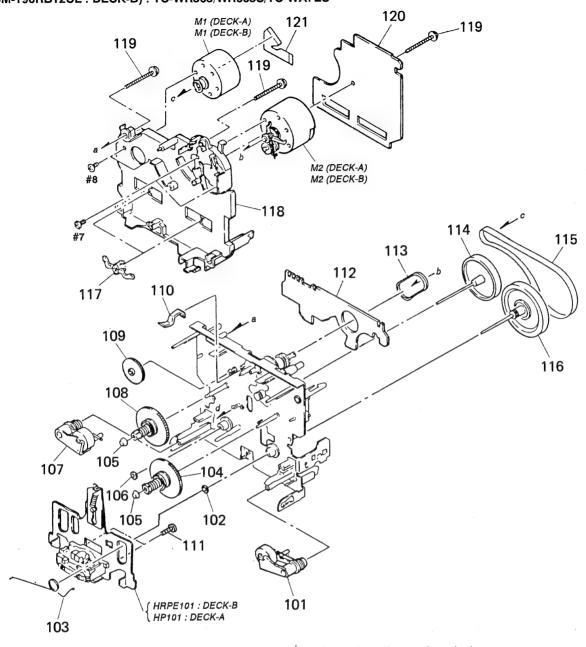
	62	3-354-963-01	DAMPER	
	63	3-354-962-01	SPRING (EJ SAFTY SPRING R)	
	64	1-765-214-11	WIRE (FLAT TYPE) (7 CORE)	
			SCREW $(2.6 \times 8)$ , +BVTP	
*	66	3-354-954-01	LEVER (LOCK LEVER R)	
	67	2-25/-057-01	JOINT (LOCK LEVER)	
			LEVER (EJ SAFTY LEVER R)	
			SPRING (LOADING R), TORSION	
4		3-334-330-01		
ተ			WIRE (FLAT TYPE) (37 CORE)	
	l I	1-105-211-11	WIRE (FLAI TIPE) (37 CORE)	
	72	1-765-215-11	WIRE (FLAT TYPE) (7 CORE)	
*			LEVER (LOCK LEVER L)	
	74	1-765-213-11	WIRE (FLAT TYPE) (7 CORE)	
	75	3-354-959-01	SPRING (LOADING L), TORSION	
	76	A-2004-501-A	HOLDER (L) ASSY, CASSETTE (WAY	7ES)
	76	A-4325-163-A	HOLDER (L) ASSY, CASSETTE	
			(WR5)	65, WR665S)
	77	3-377-328-11	BUTTON (EJECT)	
	78	3-382-382-11	SPRING, COMPRESSION	
	79	3-354-961-01	SPRING (EJ SAFTY SPRING L)	
	80	3-354-955-01	LEVER (EJ SAFTY LEVER L)	
	VFD901	1-517-263-11	INDICATOR TUBE, FLUORESCENT	

Description

Remark

### 6-3. MECHANISM SECTION 1

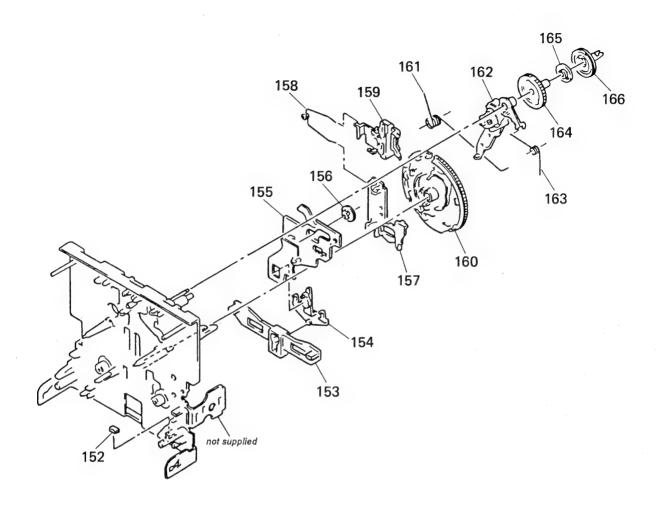
(TCM-190RA14CL : DECK-A) : TC-WR565/WR665S (TCM-190RA12CL : DECK-A) : TC-WA7ES (TCM-190RB12CL : DECK-B) : TC-WR565/WR665S/TC-WA7ES



Ref. No.	Part No.	Description	Remark	Ret	f. No.	Part No.	Description	Remark
101	X-3366-047-1	LEVER (PINCH F) ASSY		:	116	X-3367-629-1	FLYWHEEL (FWD) ASSY	
102	3-356-713-01				117	3-575-321-00	RETAINER, THRUST, CAPSTAN	
103	3-907-362-01	SPRING, TORSION			118	3-359-436-11	BASE (THRUST RETAINER), FITTING	}
104		TABLE ASSY, REEL	1		119	3-359-414-01	SCREW (+PTPWH 2×23)	
105	3-362-308-01			* :	120	A-2007-040-A	AUDIO BOARD, COMPLETEETE (DECK	( B)
106	3-356-714-01	WASHER		* :	120	A-2007-266-A	AUDIO BOARD, COMPLETEETE (DECH	( A )
107	X-3366-048-1	LEVER (PINCH R) ASSY					•	(WA7ES)
108	X-3366-971-1	TABLE ASSY (B), REEL		*	120	A-2007-339-A	AUDIO BOARD, COMPLETEETE (DECH	( A)
109	3-359-424-01	GEAR (REV GEAR)					(WR56	65, WR665S)
110	3-359-430-01	SPRING (CASSETTE RETAINER), LE	EAF		121	1-638-983-11	PC BOARD, MOTOR FLEXIBLE	
				]	HP101	A-2003-757-A	BASE ASSY, HEAD (PLAY BACK) (I	DECK A)
111	3-388-848-01	SCREW (P2×6) (B TIGHT)		]	HRPE10	1A-2003-930-A	BASE ASSY, HEAD	
* 112	1-638-020-11	LEAF SW BOARD (DECK A)					(RECORD, PLAYBACK, ERASE)	(DECK B)
* 112	1-638-020-11	LEAF SW BOARD (DECK B)						
113		BELT (FR), SQUARE		1	M1	X-3365-377-2	MOTOR ASSY, CAPSTAN (DECK A)	
114		FLYWHEEL (REV) ASSY		1	M1	X-3365-377-2	MOTOR ASSY, CAPSTAN (DECK B)	
		• , ==		1	M2	X-3363-501-1	MOTOR ASSY, REEL (DECK A)	
115	3-359-417-01	BELT (FLAT), CAPSTAN		1	M2	X-3363-501-1	MOTOR ASSY, REEL (DECK B)	

### 6-4. MECHANISM SECTION 2

(TCM-190RA14CL : DECK-A) : TC-WR565/WR665S (TCM-190RA12CL : DECK-A) : TC-WA7ES (TCM-190RB12CL : DECK-B) : TC-WR565/WR665S/TC-WA7ES



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
152 153 154 * 155 156	3-359-426-01 3-359-415-01	SPACER SLIDER (REVERSE SLIDER) LEVER (REVERSE LEVER) SLIDER (TRIGGER SLIDER) GEAR (TRIGGER)		160 161 162 163 164	3-359-456-01 X-3366-569-1 3-924-185-11	GEAR (CAM GEAR) SPRING (TRIGGER SPRING), T ARM ASSY, FR SPRING (FR ARM), TORSION GEAR (FR GEAR)	CORSION
157 158 159	3-359-454-01	SLIDER (LEVERSE SLIDER) SPRING, TORSION SLIDER (BRAKE PLATE)		165 166		CLUTCH (REEL DISK) PULLEY (FR PULLEY)	

## SECTION 7 ELECTRICAL PARTS LIST

## AUDIO (DECK A)

## **AUDIO (DECK B)**

### NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS
   All resistors are in ohms
   METAL: Metal-film resistor
   METAL OXIDE: Metal oxide-film resistor
   F: nonflammable
- Items marked " \* "are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

Abbreviation

- SEMICONDUCTORS
  In each case, u: μ, for example:
  uA....: μ A...., uPA....: μ PA....
  uPB....: μ PB...., uPC....: μ PC....
- uPD....: μ PD.... • CAPACITORS uF: μ F
- COILS G: German

  AUS: Australian
- The components identified by mark \( \frac{\Lambda}{\Lambda} \) or dotted line with mark \( \frac{\Lambda}{\Lambda} \) are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque A sont critiques pour la sécurité.

Ne les remplacer que par une pièce portant le numéro spécifié.

CND : Canadian
G : German

AUS : Australian
CH : Chinese

				uH:	μН	CH	: Chinese	board.	7 1		
Ref. No.	Part No.	Description			Remark		Part No.	Description		Remark	
*	A-2007-266-A	AUDIO BOARD, COM	MPLETE (	DECK A)	(WA7ES)			< TRANSISTOR	:>		
*	A-2007-339-A	AUDIO BOARD, COA	MPLETE (								
				(WR565	, WR665S)	Q71	8-729-216-22	TRANSISTOR	2SA1162-G		
	•	******	*****					/ DEGLOTOD \			
		< CAPACITOR >						< RESISTOR >			
		CAPACITOR /				R11	1-216-099-00	METAL CHIP	120K 5%	1/10W	
C11	1-163-131-00	CERAMIC CHIP	390PF	5%	50V	R12	1-216-025-00		100 5%	1/10W	
C12	1-136-157-00		0. 022uF		50V	R13	1-216-100-00		130K 5%	1/10W	
C13	1-124-234-00	ELECT	22uF	209	6 16V	R14	1-216-068-00	METAL CHIP	6. 2K 5%	1/10W	
C18	1-163-117-00	CERAMIC CHIP	100PF	5%	50V	R21	1-216-099-00	METAL CHIP	120K 5%	1/10W	
C21		CERAMIC CHIP	390PF	5%	50V						
						R22	1-216-025-00		100 5%	1/10W	
C22	1-136-157-00	FILM	0. 022uF	5%	50 <b>V</b>	R23	1-216-100-00	METAL GLAZE	130K 5%	1/10W	
C23	1-124-234-00	ELECT	22uF	209	6 16V	R24	1-216-068-00	METAL CHIP	6. 2K 5%	1/10W	
C28	1-163-117-00	CERAMIC CHIP	100PF	5%	50V	R31	1-216-033-00	METAL CHIP	220 5%	1/10W	
C31	1-124-234-00	ELECT	22uF	209	6 16V	R32	1-216-033-00	METAL CHIP	220 5%	1/10W	
C32	1-124-234-00	ELECT	22uF	209	6 16V	,					
						R71	1-216-082-00		24K 5%	1/10W	
C72	1-124-499-11	ELECT, NONPOLAR	luF	209	6 50V	R72	1-216-081-00		22K 5%	1/10W	
						R73	1-216-089-00		47K 5%	1/10W	
		< JACK >				R74	1-216-089-00	METAL CHIP	47K 5%	1/10W	
* CNJ31	1-580-782-11	CONNECTOR, BOARI	TO BOA	RD				< VARIABLE R	RESISTOR >		
CNJ72	1-764-902-11	CONNECTOR, FFC/I	FPC 4P								
						RV11	1-241-761-11	RES, ADJ, CA	ARBON 1K (PB LEV	/EL, L)	
		< CONNECTOR >				RV21	1-241-761-11	RES, ADJ, CA	ARBON 1K (PB LEV	√EL, R)	
						RV71			ARBON 10K (TAPE		
* CNP30	1-564-718-11	PIN, CONNECTOR	(SMALL I			RV72			ARBON 10K (TAPE		
. 017700	1 500 550 11	DIN CONTIDOROD	/DG DOAE		5, WR665S)	*****	******	*********	******	******	*
		PIN, CONNECTOR PIN, CONNECTOR				*	A 2007 040 A	ATIDIA DAADA	COMPLETE (DECI	v p)	
* CNP/I	1-564-719-11	PIN, CONNECTOR	(SMALL I	IPE) 3F		<b>*</b>	A-2001-040-A	*********		у р)	
		< IC >						****	<u>የ</u> ተቀጥጥጥጥጥጥ		
		( 10 )						< CAPACITOR	>		
IC31	8-759-106-02	IC uPC4570G2									
						C11	1-163-131-00	CERAMIC CHIE	P 390PF	5% 50 <sup>1</sup>	V
		< JUMPER RESIST	OR >			C12	1-136-157-00	FILM	0.022uF	5% 50	V
						C13	1-124-234-00		22uF	20% 16	V
JW1	1-216-295-00	METAL CHIP	0 5	5% 1/	10W	C18	1-163-117-00	CERAMIC CHII	P 100PF	5% 50	
JW51	1-216-296-00	METAL CHIP		5% 1/		C21	1-163-131-00	CERAMIC CHI	P 390PF	5% 50	V
JW52	1-216-296-00	METAL CHIP		5% 1/							
JW53	1-216-296-00	METAL CHIP	0 5	5% 1/	8W	C22	1-136-157-00		0. 022uF	5% 50	
JW54	1-216-296-00	METAL CHIP	0 5	5% 1/	8W	C23	1-124-234-00		22uF	20% 16	
						C28		CERAMIC CHI		5% 50	
JW101	1-216-295-00	METAL CHIP	0 ;	5% 1/		C31	1-124-234-00		22uF	20% 16	
				(WR56	5, WR665S)	C32	1-124-234-00	ELECT	22uF	20% 16	٧

# AUDIO (DECK B)

Ref.	No. Part No.	Description		Rem	ark	Ref. No.	Part No.	Description			Remark
C3:		4-00 ELECT	22 <b>u</b> F 0. 0022uF	20% 10%	16V 100V			< TRANSISTOR	>		
C5: C5:	2 1-164-16 3 1-163-01	L-11 CERAMIC CHIP D-00 CERAMIC CHIP L-11 FILM	0. 0022uF 0. 0022uF 0. 0068uF 0. 01uF	10% 10% 5%	100V 50V 630V	Q51 Q52 Q53	8-729-808-01 8-729-808-01 8-729-808-01	TRANSISTOR TRANSISTOR	2SD1622- 2SD1622- 2SD1622-	S S	
C50		5-11 CERAMIC CHIP	2. 2uF		16V	Q71	8-729-216-22		2SA1162-	G	
C5′ C7∶	1 1-164-34	S-11 CERAMIC CHIP S-11 CERAMIC CHIP	luF luF		16V 16V			< RESISTOR >			
C8(		4-00 ELECT 2-11 CERAMIC CHIP	22uF 0. 01uF	20%	16V 50V	R11 R12 R13	1-216-099-00 1-216-025-00 1-216-100-00	METAL GLAZE	120K 100 130K	5%	1/10W 1/10W 1/10W
C82			0. 022uF	5%	50V	R14	1-216-067-00	METAL CHIP	5.6K	5%	1/10W
C83		4-11 CERAMIC CHIP 3-11 FILM	0. 1uF 470PF	10% 5%	25V 630V	R21	1-216-099-00	METAL CHIP	120K	5%	1/10₩
C88	5 1-136-43	3-11 FILM	100PF	5%	630V	R22	1-216-025-00		100	5%	1/10W
C86	5 1-163-143	3-00 CERAMIC CHIP	0. 0012uF	5%	50V	R23 R24	1-216-100-00 1-216-067-00		130K 5.6K		1/10W 1/10W
C8'	7 1-136-27	8-91 FILM	75PF	5%	630V	R31	1-216-033-00		220	5%	1/10W
C88	8 1-163-00	3-11 CERAMIC CHIP	330PF	10%	50V	R32	1-216-033-00		220	5%	1/10W
C89		1-00 ELECT	22uF	20%	16V	200				=0/	1 /100
C90		H-11 CERAMIC H-11 CERAMIC CHIP	4PF 0. 01uF	0.25PF	500V	R33 R51	1-216-065-00 1-216-097-00		4. 7K 100K		1/10W 1/10W
CJ.	1 1-104-25	2-11 CENAMIC CITI	o. orur		201	R52	1-216-097-00		100K		1/10W
C92	2 1-136-15	-00 FILM	0. 022uF	5%	50V	R53	1-216-073-00		10K	5%	1/10W
C94	4 1-136-478		0. 1uF 470PF	10% 5%	25V 630V	R54	1-216-309-00		5. 6	5%	1/10W
C95			100PF	5%	630V	R55	1-216-309-00		5. 6	5%	1/10W
C96	5 1-163-14	3-00 CERAMIC CHIP	0. 0012uF	5%	50V	R57 R71	1-216-298-00 1-216-082-00		2. 2 24K	5% 5%	1/10W 1/10W
C97	7 1-136-273	3-91 FILM	75PF	5%	630V	R72	1-216-081-00		22K	5%	1/10W
C98	3 1-163-00	3-11 CERAMIC CHIP 5-11 CERAMIC CHIP	330PF 0. 47uF	10%	50V 25V	R73	1-216-089-00		47K	5%	1/10W
						R74	1-216-089-00		47K	5%	1/10W
		< CONNECTOR >				R81	1-216-073-00		10K	5%	1/10W
	221 1_520_72	-11 CONNECTOR, BOA	מפגמפ מד מפג			R82 R83	1-216-085-00 1-216-001-00		33K 10	5% 5%	1/10W 1/10W
		-11 PIN, CONNECTOR		7P		R84	1-216-101-00		150K		1/10W
		-11 CONNECTOR, BOA									-,
		-11 PIN, CONNECTOR	•	) 3P		R85	1-216-075-00		12K	5%	1/10W
CNF	P72 1-764-902	-11 CONNECTOR, FFO	C/FPC 4P			R91	1-216-073-00		10K	5%	1/10W
↓ CMI	07E 1EG/719	-11 PIN, CONNECTOR	O (CMAII TVDE	\ 2D		R92 R93	1-216-085-00		33K	5% 5%	1/10W
τ CNI	15 1-504-110	-11 FIN, CONNECTOR	(OWALL TIFE	) 41		R94	1-216-001-00 1-216-101-00		10 150K		1/10W 1/10W
		< DIODE >				R95	1-216-075-00		12K	5%	1/10W
D31	8-719-404	-46 DIODE MA110				.,,,		< VARIABLE R		0,1	
		< IC >				RV11	1-241-761-11			אם ז בע	EI 1)
IC3	8-759-106	-02 IC uPC4570G2	}			RV21	1-241-761-11				
ICS						RV71	1-241-630-11	RES, ADJ, CA	RBON 10K	(TAPE	SPEED, NORMAL)
						RV72	1-241-630-11				
		< COIL >				RV81	1-241-786-11	RES, ADJ, CA	KBON 22K	(REC B	1AS, L)
L81 L91		-11 INDUCTOR -11 INDUCTOR	27mH 27mH			RV91	1-241-786-11	RES, ADJ, CA	RBON 22K	(REC B	IAS, R)

# AUDIO (DECK B) DOLBY (S)

Ref. No.	Part No.	Description		Rem	ark	Ref. No.	Part No.	Description			Rem	ark
		< RELAY >				C33		CERAMIC CHIP	0.018		10%	50V
RY31	1-515-913-11	RELAY				C34 C35		CERAMIC CHIP	0. 1uF 0. 001	8uF	5% 10%	16V 50V
		< TRANSFORMER >				C36 C37		CERAMIC CHIP CERAMIC CHIP	0. 1uF 0. 22u			50V 25V
T51		COIL, BIAS OSCI		ND.		C38		CERAMIC CHIP	0.018		10%	50V
T81 T91		TRANSFORMER, BI				C39 C40	1-104-555-11 1-104-563-11		0. 022 0. 1uF		5% 5%	16V 16V
		< TEST PIN >						< CONNECTOR >				
		HOUSING, CONNEC	•		****	CN1	1-695-092-11	SOCKET, CONNECT	OR 7P			
*	4-2007-416-4	DOLBY (S) BOARD	COMPLETE A	(WA7ES W	DESEC)			< IC >				
7	N 2001 410 N	*********		(HAILO, H		IC1	8-752-056-51	IC CXA1417Q				
		< CAPACITOR >						< RESISTOR >				
C1		CERAMIC CHIP	0. 22uF	2001	25V	R1	1-216-615-11		33		1/10W	
C2 C3	1-135-177-21	TANTALUM CHIP	1uF 0. 039uF	20% 5%	20V 16V	R2 R3	1-208-806-11 1-208-812-11		10K 18K	2% 2%	1/10W 1/10W	
C4		CERAMIC CHIP	680PF	10%	50V	R4	1-216-119-00		820K		1/10W	
C5	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	R5	1-208-799-11	METAL GLAZE	5. 1K		1/10W	
C6		CERAMIC CHIP	0.0082uF	5%	50V	R6		METAL GLAZE	1.6K		1/10W	
C7 C8	1-164-222-11	CERAMIC CHIP	0. 22uF 0. 082uF	5%	25V 16V	· R7 R8	1-216-657-11 1-216-667-11				1/10W 1/10W	
C9	1-104-553-11		0. 002ur 0. 015uF	5%	16V	R9		METAL CHIP	2. 4K		1/10W	
C10		CERAMIC CHIP	0. 1uF		50V	R10	1-216-052-00		1. 3K		1/10W	
C11		TANTALUM CHIP	0. 47uF	10%	35V	R11	1-216-615-11		33		1/10W	
C12 C13		CERAMIC CHIP	0. 22uF 0. 1uF		25V 50V	R12 R13	1-216-619-11	METAL CHIP	47 1.2K		1/10W 1/10W	
C14		CERAMIC CHIP	0. 33uF	10%	16V	R14	1-216-667-11				1/10W	
C15	1-104-562-11		0. 082uF	5%	16V	R15		METAL GLAZE	2. 4K		1/10W	
C16		TANTALUM CHIP	0. 47uF	10%	35V	R16	1-216-615-11		33		1/10W	
C17 C18		CERAMIC CHIP	0. 1uF 0. 22uF		50V	R17	1-216-619-11		47		1/10₩	
C18		CERAMIC CHIP	0. 22ur 0. 047uF		25V 50V	R18 R19	1-216-657-11	METAL CHIP	1. 8K		1/10W 1/10W	
C20	1-104-553-11		0. 015uF	5%	16V	R20		METAL GLAZE	5. 1K		1/10₩	
C21		CERAMIC CHIP	0.0082uF	5%	50V	R21	1-216-119-00	METAL CHIP	820K	5%	1/10W	
C22		CERAMIC CHIP	0.001uF	10%	50V	R22	1-216-655-11		1.5K		1/10W	
C23 C24		CERAMIC CHIP	0.0022uF 470PF	10%	100V	R23	1-216-678-11		13K		1/10W	
C25		CERAMIC CHIP	0.0018uF	10% 10%	50V 50V	R24 R25	1-216-673-11 1-208-806-11	METAL CHIP METAL GLAZE	8. 2K 10K	0.5% 2%	1/10W 1/10W	
C26	1-104-558-11		0.039uF	5%	16V	R26	1-216-676-11		11K		1/10₩	
C27		CERAMIC CHIP	0. 0018uF	10%	50V	R27		METAL GLAZE	5. 1K		1/10W	
C28 C29	1-163-012-00 1-104-563-11	CERAMIC CHIP	0.0018uF 0.1uF	10% 5%	50V	R28	1-216-695-11		68K		1/10W	
C30		TANTALUM CHIP	0. 1ur 0. 47uF	5% 10%	16V 35V	R29 R30		METAL GLAZE METAL GLAZE	5. 1K 2. 4K		1/10W 1/10W	
C31	1-104-555-11	FILM CHIP	0. 022uF	5%	16V	R31	1-208-811-11	METAL GLAZE	16K	2%	1/10W	
C32	1-104-563-11		0. 1uF	5%	16V	R32	1-216-685-11		27K		1/10W	

### DOLBY (S) LEAF SW (DECK A) LEAF SW (DECK B) SYSTEM CONTROL TRANSFORMER **PANEL** POWER SWITCH PITCH CONTROL **HEADPHONE** CONNECTOR Remark Ref. No. Description Remark Ref. No. Part No. Description Part No. 20K 2% 1/10W < SWITCH > R33 1-208-813-11 METAL GLAZE 1-216-684-11 METAL CHIP 24K 0.5% 1/10W R34 1-571-958-11 SWITCH, PUSH (1 KEY) (STOP DET) 1-208-817-11 METAL GLAZE 30K 2% 1/10W S81 R35 1-208-817-11 METAL GLAZE 30K 2% 1/10W S82 1-571-281-21 SWITCH, LEAF (CrO<sub>2</sub> DET) R36 1-571-281-21 SWITCH, LEAF (METAL DET) S83 1-216-676-11 METAL CHIP 11K 0.5% 1/10W R37 1-571-281-21 SWITCH, LEAF (ERASE PROOF. SIDE A) S84 1-571-281-21 SWITCH, LEAF (ERASE PROOF, SIDE B) R38 1-208-819-11 METAL GLAZE 36K - 2% 1/10W **S85** R39 1-208-799-11 METAL GLAZE 5.1K 2% 1/10W 1-571-281-21 SWITCH, LEAF (HALF DET) R40 1-208-817-11 METAL GLAZE 30K 2% 1/10W R41 1-208-811-11 METAL GLAZE 16K 2% 1/10W R42 1-216-673-11 METAL CHIP 8. 2K 0.5% 1/10W A-2007-311-A SYSTEM CONTROL BOARD, COMPLETE (WR565:US, CND, AEP, UK, G, CH) 1-216-676-11 METAL CHIP 0.5% 1/10W R43 11K A-2007-365-A SYSTEM CONTROL BOARD, COMPLETE (WA7ES) 1-216-689-11 METAL CHIP 0.5% 1/10W 39K R44 \* A-2007-313-A SYSTEM CONTROL BOARD, COMPLETE 1-216-689-11 METAL CHIP 39K 0.5% 1/10W R45 \* (WR565:AUS) A-2007-314-A SYSTEM CONTROL BOARD. COMPLETE \*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\* (WR565:E) A-2007-317-A SYSTEM CONTROL BOARD, COMPLETE 1-638-020-11 LEAF SW BOARD (DECK A) \* (WR665S:AUS) \*\*\*\*\* A-2007-318-A SYSTEM CONTROL BOARD, COMPLETE \* < CONNECTOR > (WR665S:E) A-2007-315-A SYSTEM CONTROL BOARD, COMPLETE (WR665S: US, CND, AEP, UK, G, CH) \* CNP81 1-568-850-11 SOCKET, CONNECTOR 7P \*\*\*\*\*\*\*\*\* < IC > TRANSFORMER BOARD 8-749-924-10 IC PHONT REFLECTOR NJL5165K-B (H1) \*\*\*\*\*\* TC81 PANEL BOARD < RESISTOR > \*\*\*\*\*\*\* R84 1-249-417-11 CARBON 1 K 5% 1/4W CONNECTOR BOARD 1-249-408-11 CARBON 180 5% 1/4₩ R85 \*\*\*\*\*\*\*\*\*\* < SWITCH > POWER SWITCH BOARD 1-571-958-11 SWITCH, PUSH (1 KEY) (STOP DET) \*\*\*\*\*\* S81 1-571-281-21 SWITCH, LEAF (CrO<sub>2</sub> DET) S82 PITCH CONTROL BOARD (WR565, WR665S) 1-571-281-21 SWITCH, LEAF (HALF DET) **S86** \*\*\*\*\*\*\*\*\*\*\*\*\*\* \*\*\*\*\*\* HEADPHONE BOARD 1-638-020-11 LEAF SW BOARD (DECK B) \*\*\*\*\* \*\*\*\*\*\* < CONNECTOR > < CAPACITOR > \* CNP81 1-568-850-11 SOCKET, CONNECTOR 7P C101 1-162-302-11 CERAMIC 0.0022uF 30% 16V 1-124-907-11 ELECT 10uF 20% 50V C102 < IC > C103 1-124-907-11 ELECT 10uF 20% 50V 0.0047uF C104 1-137-368-11 FILM 5% 50V 8-749-924-10 IC PHONT REFLECTOR NJL5165K-B (H1) 1-136-165-00 FILM 0. 1uF 5% 50V IC81 C105 C106 1-136-163-00 FILM 0.068uF 5% 50V < RESISTOR > C107 1-124-907-11 ELECT 10uF 20% 50V 100V 1/4W C108 1-124-925-11 ELECT 2. 2uF 20% 1-249-414-11 CARBON 560 5% R81 1-247-818-11 CARBON 300 5% 1/4W C109 1-162-282-31 CERAMIC 100PF 10% 5NV R82 1-124-925-11 ELECT 1007 1-247-834-11 CARBON 1. 3K 5% 1/4W C110 2. 2uF 20% R83 1-249-417-11 CARBON 1K 5% 1/4W R84

R85

1-249-408-11 CARBON

180

5%

1/4₩

TRANSFORMER PANEL CONNECTOR POWER SWITCH

PITCH CONTROL

Ref. No.	Part No.	Descript	ion		Remark	Ref. No.	Part No.	Descript	ion		Remark
C111	1-124-927-11		4. 7uF	20%	100V	C529	1-124-443-00	ELECT	100uF	20%	10V
C112	1-124-925-11		2. 2uF	20%	100V	C541	1-130-494-11	MYLAR	0. 082uF	5%	50V
C113	1-124-907-11	ELECT	10uF	20%	50V	C542	1-137-457-11		0.0027uF	5%	50V
					(WATES, WR665S)	C543	1-136-161-00	FILM	0.047uF	5%	50V
C114	1-124-916-11	ELECT	22uF	20%	637	C544	1-137-366-11		0. 0022uF	5%	50V
C115	1-124-927-11	ELECT	4. 7uF	20%	(WA7ES, WR665S) 100V	C545	1-124-907-11	ELECT	10uF	20%	50V
C116	1-137-342-11	FILM	0. 0039uF	50%	50V	C546	1-124-907-11	ELECT	10uF	20%	(WA7ES, WR665S) 50V
C121	1-124-927-11	ELECT	4. 7uF	20%	100V						(WA7ES, WR665S)
C122	1-124-902-00		0. 47uF	20%	50V	C551	1-161-494-00	CERAMIC	0. 022uF		25V
C123	1-164-159-11		0. 1uF		50V	C701	1-124-927-11	ELECT	4. 7uF	20%	100V
C124	1-124-927-11	ELECT	4. 7uF	20%	100V	C702	1-126-016-11	ELECT	4700uF	20%	16V (WA7ES)
C125	1-126-962-11		3. 3uF	20%	50V	C702	1-124-898-11	ELECT	4700uF	20%	16V
C141	1-124-907-11	ELECT	10uF	20%	50V						(WR565, WR665S)
C201	1-162-302-11		0.0022uF	30%	16V	C703	1-126-016-11	ELECT	4700uF	20%	16V (WA7ES)
C202	1-124-907-11	ELECT	10uF	20%	50V	C703	1-124-898-11		4700uF	20%	16V
C203	1-124-907-11	ELECT	10uF	20%	50V						(WR565, WR665S)
					-	C704	1-124-927-11	ELECT	4. 7uF	20%	100V
C204	1-137-368-11		0.0047uF	5%	50V	C705	1-124-472-11	ELECT	470uF	20%	10V
C205	1-136-165-00		0. 1uF	5%	50V						
C206	1-136-163-00		0.068uF	5%	50V	C706	1-124-927-11	ELECT	4. 7uF	20%	100V
C207	1-124-907-11	ELECT	10uF	20%	50V	C707	1-124-762-00	ELECT	4700uF	20%	10V
C208	1-124-925-11	ELECT	2. 2uF	20%	100V	C708	1-126-926-11	ELECT	1000uF	20%	10V
0000	1 100 000 01	ODDANIC	10000	1.00/							(WR565, WR665S)
C209	1-162-282-31		100PF	10%	50V	C708	1-124-473-11		1000uF	20%	10V (WA7ES)
C210	1-124-925-11		2. 2uF	20%	100V	C709	1-124-910-11	ELECT	47uF	20%	50V
C211	1-124-927-11		4. 7uF	20%	100V						
C212 C213	1-124-925-11		2. 2uF	20%	100V	C710	1-124-907-11	ELECT	10uF	20%	50V
C213	1-124-907-11	ELECI	10uF	20%	50V	C711	1-124-927-11		4. 7uF	20%	100V
					(WA7ES, WR665S)	C801	1-164-159-11		0. 1uF		50 <b>V</b>
C214	1-124-916-11	DI DOT	22uF	20%	63V	C802	1-124-902-00		0. 47uF	20%	50V
0214	1 124 310 11	PPPCI	22ur	20%	(WA7ES, WR665S)	C803	1-124-443-00	BLECI	100uF	20%	10V
C215	1-124-927-11	ELECT	4. 7uF	20%	100V	C804	1-164-159-11	CERAMIC	0. 1uF		50V
C216	1-137-342-11		0.0039uF	50%	50V	C805	1-164-159-11		0. 1uF		50V
C221	1-124-927-11		4. 7uF	20%	1007	C810	1-162-288-31		330PF	10%	50V
C222	1-124-902-00		0. 47uF	20%	50V	C811	1-164-159-11		0. 1uF	10/0	50V
						C812	1-162-288-31		330PF	10%	50V
C223	1-164-159-11	CERAMIC	0. 1uF		50V						
C224	1-124-927-11		4. 7uF	20%	100V	C813	1-164-159-11	CERAMIC	0. 1uF		50V
C225	1-126-962-11		3. 3uF	20%	50V	C814	1-124-907-11	ELECT	10uF	20%	50V
C241	1-124-907-11	ELECT	10uF	20%	50V	C815	1-124-902-00	ELECT	0. 47uF	20%	50V
C501	1-124-907-11	ELECT	10uF	20%	50V	C816	1-126-103-11		470uF	20%	16V
						C817	1-126-103-11		470uF	20%	16V
C502	1-126-176-11		220uF	20%	10V						
C503	1-161-494-00		0. 022uF		25V	C818	1-124-360-00		1000uF	20%	16V
C521	1-124-443-00		100uF	20%	10V	C901	1-161-494-00	CERAMIC	0. 022uF		25V
C522	1-124-443-00		100uF	20%	10V						(PANEL BOARD)
C523	1-124-443-00	ELECT	100uF	20%	10V	C902	1-161-494-00	CERAMIC	0. 022uF		25V
C524	1-124-902-00	FIRCT	0. 47uF	20%	50V	Coos	1 .161. 404.00	CEDAMIC	0.00012		(PANEL BOARD)
C524 C525	1-124-902-00		0. 47ur 2. 2uF	20%	100V	C903	1-161-494-00	CERAMIC	u. uzzuf		25V
C526	1-124-925-11		2. zur 22uF	20%	63V	C004	1-161-494-00	CEDAMIC	0.000-5		(PANEL BOARD)
C527	1-126-916-11		1000uF	20%	6. 3V	C904	1-101-494-00	CERAMIC	0. UZZUF		25V
C528	1-124-902-00		0. 47uF	20%	50V						(PANEL BOARD)
0020	1 121 302 00	DDDOI	v. Trul	40/0	301						

# SYSTEM CONTROL TRANSFORMER PANEL CONNECTOR POWER SWITCH

## PITCH CONTROL

Re	ef.No.	Part No.	Descript	ion	Remark	Ref. No.	Part No.	Descr	iption		Remark
-					057	DEAL	0.710.004.00	DIODE	11DC9 NTA9D		
	C905	1-161-494-00	CERAMIC	0. 022uF	25V (PANEL BOARD)	D705 D706	8-719-024-99 8-719-024-99		11ES2-NTA2B 11ES2-NTA2B		
					(PANEL BOARD)	D706	8-719-024-99		11ES2-NTA2B		
			< CONNEC	י מחדי			8-719-987-63		1N4148M		
			COMMEC	10K >		D708	8-719-000-78		UZL-7L2		
	CN121	1-695-087-11	PIN CON	INFCTOR (PC	ROARD) 7P	נטוע	8 113 000 10	DIODL	020 102		
	CHIOI	1 000 001 11	1111, 001	inderent (10	(WA7ES, WR665S)	D710	8-719-933-33	DIODE	HZS6A1L		
	CN231	1-695-087-11	PIN, CON	NECTOR (PC		D711	8-719-933-33	DIODE	HZS6A1L		
			,	•	(WA7ES, WR665S)	D712	8-719-987-63	DIODE	1N4148M		
*	CN502	1-568-826-11	SOCKET,	CONNECTOR 7	P	D713	8-719-987-63	DIODE	1N4148M		
		1-764-700-11				D714	8-719-000-78	DIODE	UZL-7L2		
*	CN802	1-568-826-11	SOCKET,	CONNECTOR 7	P						
						D715	8-719-933-33		HZS6A1L		
		1-568-826-11				D801	8-719-987-63				
		1-568-830-11				D802	8-719-987-63		and the second s		
					1P (CONNECTOR BOARD)	D803 D804	8-719-987-63 8-719-987-63				
					CONNECTOR BOARD) 7P (PANEL BOARD)	D004	0-119-901-03	ממטונים	114140m		
•	CN901	1-104-101-11	SOCKET,	COMMECTOR 3	(I (I MILL DOMIND)	D805	8-719-987-63	DIODE	1N4148M (WR565,	WR665S)	
*	CN902	1-568-850-11	SOCKET.	CONNECTOR 7	P (PANEL BOARD)	D806	8-719-987-63		1 1		
					(WR565, WR665S)		8-719-987-63			,	
			,		, ,						
			< CONNEC	CTOR >				< IC	>		
	01:DE01	1 500 400 11	DIN 001	TATE COMOD OD		TCEO1	8-752-066-35	TC .	CXA1563S		
		1-506-468-11			מד (ממאס		8-759-634-51		M5218AP		
ı		1-766-280-11 1-568-954-11			סטאגע) ור		8-759-634-50		M5218AL		
		1-580-230-31			BOARD) 2P		8-759-634-50		M5218AL		
٠	CNF 103	1-360-230-31	r III, COI		ER BOARD) (EXCEPT E)		8-752-058-57		CXA1599Q		
	CNP704	1-766-280-11	PIN. COM	•		20022	0 102 000 01		•••••••••••••••••••••••••••••••••••••••		
			,	•	(TRNSFORMER BOARD)	IC541	8-759-634-51	IC	M5218AP		
							8-759-634-51		M5218AP		
*	CNP801	1-691-916-11	CONNECTO	OR, BOARD TO			8-752-862-32		CXP82316-053Q		
					(CONNECTOR BOARD)		8-759-000-48		MC14052BCP		
		1-691-916-11				1C803	8-759-822-38	IC	LA6510		
*	CNP803	1-691-916-11	CONNECTO	DR, BOARD TO	BOARD	10004	0 750 016 14	TC	CN7 AUCO AAN		
			< DIODE				8-759-916-14 8-759-000-48		SN74HC04AN MC14052BCP		
			< DIODE	/			8-759-165-82		PST600E-T		
	D121	8-719-933-33	DIODE	HZS6A1L			8-741-810-59		SBX1610-59 (PANEL	BOARD)	*
	D221	8-719-933-33		HZS6A1L		20001					
	D501	8-719-987-63		1N4148M				< JAC	K >		
		8-719-987-63		1N4148M							
	D503	8-719-107-94	DIODE	1SS202-1 (W	A7ES, WR665S)	J501			PIN 4P (LINE IN/		
						J502	1-568-519-41	JACK,	LARGE TYPE (PHONI		n no.(nn)
	D504	8-719-107-94			A7ES, WR665S)				(1	HEADPHON	E BOARD)
	D505	8-719-107-94			A7ES, WR665S)			/ COT	T \		
	D506	8-719-107-94		•	A7ES, WR665S)			< COI	L >		
	D521 D531	8-719-987-63 8-719-987-63		1N4148M 1N4148M		L801	1-420-872-00	COTI	ATR-CORE		
	D331	0-119-901-03	ממסומ	IMATAOM		L802	1-420-872-00				
	D541	8-719-987-63	DIODE	1N4148M			• •	,			
	D542	8-719-987-63		1N4148M				< FIL	TER >		
	D701	8-719-024-99		11ES2-NTA2E							
	D702	8-719-024-99	DIODE	11ES2-NTA2E		ł.	1-233-271-11				
	D703	8-719-024-99	DIODE	11ES2-NTA2E		LPF201	1-233-271-11	FILTE	R, LOW PASS		
	D704	8-719-024-99	DIODE	11ES2-NTA2E	<b>.</b>						
						Į.					

TRANSFORMER PANEL CONNECTOR POWER SWITCH

PITCH CONTROL

Ref. No.	Part No.	Description		Remark	Ref. No.	Part No.	Descript	ion			Remark
		< TRANSISTOR	>		R102	1-249-421-11	CARBON	2. 2K	5%	1/4W	
					R103	1-249-420-11		1.8K		1/4W	
Q101	8-729-900-74	TRANSISTOR	DTC143TS		R104	1-249-441-11		100K		1/4W	
Q102	8-729-900-74	TRANSISTOR	DTC143TS		R105	1-249-424-11		3. 9K		1/4W	
Q121	8-729-922-37		2SD2144S		R109	1-249-429-11		10K	5%	1/4W	
Q122	8-729-620-05		2SC2603-EF		11200	1 510 150 11	CHILDON	1011	070	1/ 1#	
Q201	8-729-900-74		DTC143TS	-	R110	1-249-429-11	CARRON	10K	5%	1/4W	
4001	0 120 000 11	TIUMOTOTOR	D1014010	1	R111	1-249-435-11		33K	5%	1/4W	
Q202	8-729-900-74	TRANSISTOR	DTC143TS		R112	1-245-435-11					
Q221	8-729-922-37		2SD2144S					4. 3K		1/4₩	
Q222	8-729-620-05		2SC2603-EF		R113	1-247-887-00		220K	5%	1/4W	
Q501	8-729-900-65				R114	1-249-429-11	CARBON	10K	5%	1/4W	
			DTA144ES		D115	1 040 400 11	O L D D O L	0.015	=0/	- / /	
Q502	8-729-900-65	1KAN51510K	DTA144ES		R115	1-249-433-11		22K	5%	1/4₩	
0500	0 700 000 05	MD INCTOMOD	DEL144D0		R117	1-249-437-11		47K	5%	1/4W	
Q503	8-729-900-65		DTA144ES		R118	1-249-425-11		4.7K		1/4W	
Q504	8-729-900-65		DTA144ES		R119	1-249-429-11		10K	5%	1/4W	
Q505	8-729-900-65		DTA144ES		R121	1-249-434-11	CARBON	27K	5%	1/4W	
Q521	8-729-119-76		2SA1175-HFE								
Q522	8-729-119-76	TRANSISTOR	2SA1175-HFE		R122	1-249-417-11	CARBON	1K	5%	1/4W	
					R123	1-249-421-11	CARBON	2. 2K	5%	1/4W	
Q523	8-729-620-05	TRANSISTOR	2SC2603-EF		R124	1-247-887-00	CARBON	220K	5%	1/4W	
Q525	8-729-900-89	TRANSISTOR	DTC144ES		R125	1-249-421-11	CARBON	2, 2K	5%.	1/4W	
Q526	8-729-900-65	TRANSISTOR	DTA144ES		R126	1-247-807-31	CARBON	100	5%	1/4W	
Q527	8-729-900-89		DTC144ES							-,	
Q541	8-729-900-89	TRANSISTOR	DTC144ES		R127	1-247-807-31	CARBON	100	5%	1/4W	
					R128	1-249-421-11		2. 2K		1/4W	
Q542	8-729-620-05	TRANSISTOR	2SC2603-EF		R129	1-249-439-11		68K	5%	1/4W	
Q701	8-729-620-05		2SC2603-EF		R131	1-249-437-11		47K	5%	1/4W	
Q702	8-729-209-15		2SD2012		R132	1-249-409-11		220	5%	1/4W	
Q703	8-729-900-74		DTC143TS	ľ	KIOZ	1 243 403-11	CANDON	220	3/0	1/411	
Q704	8-729-900-74		DTC143TS		R141	1-249-441-11	CYDDON	100K	E0/	1/4W	
Ø104	. 0 120 000 14	INNISTOR	DIC14313		R141					•	
Q705	8-729-141-83	TDAMCICTOD	2SB1094-LK			1-249-435-11		33K	5%	1/4W	
					R201	1-249-432-11		18K	5%	1/4W	
Q706	8-729-209-15		2SD2012		R202	1-249-421-11		2. 2K		1/4W	
Q707	8-729-119-76		2SA1175-HFE		R203	1-249-420-11	CARBON	1.8K	5%	1/4W	
Q708	8-729-140-04		2SB1116A-L								
Q801	8-729-900-80	TRANSISTOR	DTC114ES		R204	1-249-441-11		100K		1/4W	
				]	R205	1-249-424-11		3.9K		1/4W	
Q802	8-729-620-05		2SC2603-EF		R209	1-249-429-11		10K	5%	1/4W	
Q803	8-729-900-89		DTC144ES		R210	1-249-429-11		10K	5%	1/4W	
Q804	8-729-900-80		DTC114ES		R211	1-249-435-11	CARBON	33K	5%	1/4W	
Q805	8-729-801-93		2SD1387								
Q806	8-729-801-93	TRANSISTOR	2SD1387		R212	1-247-846-11	CARBON	4. 3K	5%	1/4W	
					R213	1-247-887-00	CARBON	220K	5%	1/4W	
Q807	8-729-900-89	TRANSISTOR	DTC144ES		R214	1-249-429-11	CARBON	10K	5%	1/4W	
Q808	8-729-900-65	TRANSISTOR	DTA144ES		R215	1-249-433-11	CARBON	22K	5%	1/4W	
Q809	8-729-119-76	TRANSISTOR	2SA1175-HFE		R217	1-249-437-11	CARBON	47K	5%	1/4W	
Q810	8-729-900-80	TRANSISTOR	DTC114ES (WR565, WF	R665S)							
Q811	8-729-900-65		DTA144ES (WA7ES, WI		R218	1-249-425-11	CARBON	4.7K	5%	1/4W	
•			- (		R219	1-249-429-11		10K	5%	1/4W	
Q812	8-729-900-80	TRANSISTOR	DTC114ES		R221	1-249-434-11		27K	5%	1/4W	
Q813	8-729-900-65		DTA144ES (WR565, W	26655)	R222	1-249-417-11		1K	5%	1/4W	
Q920	8-729-119-76		2SA1175-HFE	.0000)	R223	1-249-417-11		2. 2K		1/4W 1/4W	
4020	2 120 110 10		ECTOR BOARD) (WR56	WREEES)	11440	1 640 461-11	CUITOON	a. an	J/0	1/411	
		(COMM	TOTOL DOWND) (#1/20)	J, #IXUU33)	D224	1-247-887-00	CADDOM	22017	E0/	1 / AW	
		< RESISTOR >			R224			220K	5% =~	1/4W	
		/ MOTOTOTA /			R225	1-249-421-11		2. 2K		1/4W	
R101	1-249-432-11	CARBON 18K	5% 1/4W		R226 R227	1-247-807-31		100	5%	1/4W	
1/101	1 440 404-11	CUITDON TON	J/0 1/41Y		RZZ I	1-247-807-31	CAKBON	100	5%	1/4W	

## TRANSFORMER PANEL

## CONNECTOR POWER SWITCH

## PITCH CONTROL

HEADPHONE

Ref. No.	Part No.	Descript	ion			Remark	Ref. No.	Part No.	Descript	ion			Remark
R228	1-249-421-11	CARBON	2. 2K	5%	1/4W		R713	1-249-417-11	CARBON	1K	5%	1/4W	
R229	1-249-439-11	CARBON	68K	5%	1/4W		R714	1-249-422-11	CARBON	2.7K	5%	1/4W	
R231	1-249-437-11		47K	5%	1/4W		R715	1-249-431-11	CARBON	15K	5%	1/4W	
R232	1-249-409-11		220	5%	1/4W		R716	1-249-430-11	CARBON	12K	5%	1/4W	
R241	1-249-441-11		100K		1/4W		R717	1-249-437-11		47K	5%	1/4W	
11011	1 010 111 11	Ombon	10011	070	2/ 11							-,	
R242	1-249-435-11	CARBON	33K	5%	1/4W		<b></b> AR718	1-219-137-11	FUSIBLE	0.33	10%	1/4W F	
R501	1-215-452-00		20K	1%	1/4W		R719	1-249-414-11		560	5%	1/4W	
R502	1-249-417-11		1K	5%	1/4W		<u></u> <b>A</b> R720	1-219-139-11			10%	1/4W F	
R503	1-249-435-11		33K	5%	1/4W		<u>∧</u> R721	1-219-139-11			10%	1/4W F	
R505	1-249-435-11		33K	5%	1/4W		R801	1-249-417-11		1K	5%	1/4W	
11303	1 243 403 11	CARDON	JUIL	5/0	1/ 11		ROOT	1 240 411 11	Childon	111	070	1/ 1H	
R506	1-249-433-11	CARRON	22K	5%	1/4₩		R802	1-249-441-11	CARBON	100K	5%	1/4W	
R508	1-249-433-11		22K	5%	1/4W		R803	1-249-435-11		33K	5%	1/4W	
R509	1-249-435-11		33K	5%	1/4W		R804	1-249-433-11		22K	5%	1/4W	
	1-215-455-00		27K	1%	1/4W		R805	1-249-433-11		22K	5%	1/4W	
R521										10K	5%	1/4W	
R522	1-249-429-11	CARBON	10K	5%	1/4W		R806	1-249-429-11	CARDON	1017	5/0	1/4#	
DEGG	1 040 400 11	CADDOM	107	E0/	1 / AW		D007	1-249-429-11	CADDOM	10K	5%	1/4W	
R523	1-249-429-11		10K	5%	1/4W		R807	1-249-429-11				1/4W	
R524	1-249-417-11		1K	5%	1/4W		R808			22K	5%		
R525	1-247-872-11		51K	5%	1/4W		R809	1-249-430-11		12K	5%	1/4W	
R526	1-249-417-11		1K	5%	1/4W	ì	R810	1-249-433-11		22K	5%	1/4W	
R527	1-249-413-11	CARBON	470	5%	1/4W		R811	1-249-433-11	CARBON	22K	5%	1/4W	
												. / /	
<b> ∆</b> R528	1-212-863-00			5%	1/4W F		R812	1-249-433-11		22K	5%	1/4W	
R529	1-249-437-11	CARBON	47K	5%	1/4W		R813	1-247-807-31		100	5%	1/4W	
R530	1-249-429-11	CARBON	10K	5%	1/4W		R814	1-249-430-11		12K	5%	1/4W	
R531	1-249-437-11	CARBON	47K	5%	1/4W		R815	1-249-433-11		22K	5%	1/4W	
R532	1-249-417-11	CARBON	1K	5%	1/4W		R816	1-249-433-11	CARBON	22K	5%	1/4W	
R533	1-249-432-11	CARBON	18K	5%	1/4W		R817	1-249-433-11		22K	5%	1/4W	
R534	1-249-430-11	CARBON	12K	5%	1/4₩		R818	1-247-807-31	CARBON	100	5%	1/4W	
R535	1-249-437-11	CARBON	47K	5%	1/4W		R819	1-249-434-11	CARBON	27K	5%	1/4W	
R536	1-249-437-11	CARBON	47K	5%	1/4W		R820	1-249-434-11	CARBON	27K	5%	1/4W	
R538	1-249-435-11	CARBON	33K	5%	1/4W		R821	1-249-434-11	CARBON	27K	5%	1/4W	
R541	1-249-426-11	CARBON	5.6K	5%	1/4W		R822	1-249-434-11	CARBON	27K	5%	1/4W	
R542	1-249-433-11		22K	5%	1/4W		R823	1-249-429-11	CARBON	10K	5%	1/4W	
R543	1-249-436-11	CARBON	39K	5%	1/4W		R824	1-249-429-11	CARBON	10K	5%	1/4W	
R544	1-249-441-11	CARBON	100K		1/4W		R825	1-249-429-11	CARBON	10K	5%	1/4W	
R545	1-249-437-11	CARBON	47K	5%	1/4W		R826	1-249-429-11	CARBON	10K	5%	1/4W	
R546	1-249-441-11	CARBON	100K	5%	1/4W		R827	1-249-421-11		2. 2K	5%	1/4W	
R547	1-247-846-11	CARBON	4.3K	5%	1/4W		R828	1-247-874-11	CARBON	62K	5%	1/4W	
R701	1-249-421-11	CARBON	2. 2K	5%	1/4W		R829	1-247-866-11	CARBON	30K	5%	1/4W	
R702	1-249-422-11	CARBON	2.7K		1/4W		R830	1-249-431-11	CARBON	15K	5%	1/4W	
R703	1-249-429-11	CARBON	10K	5%	1/4W		R831	1-247-852-11	CARBON	7.5K	5%	1/4W	
R704	1-249-422-11	CARBON	2.7K	5%	1/4W		R835	1-249-433-11	CARBON	22K	5%	1/4W	
R705	1-249-425-11		4. 7K		1/4W		R836	1-247-852-11		7.5K		1/4W	
R706	1-249-427-11		6.8K		1/4W	1	R841	1-249-421-11		2. 2K		1/4W	
R707	1-249-419-11		1.5K		1/4W		R842	1-249-429-11		10K	5%	1/4W	
R708	1-249-429-11		10K	5%	1/4W		R843	1-249-421-11		2. 2K		1/4W	
11100	1 210 120 11	51112011	1011	070	-/ -!!							-,	
R709	1-249-419-11	CARBON	1.5K	5%	1/4W		R844	1-249-429-11	CARBON	10K	5%	1/4W	
R710	1-249-425-11		4. 7K		1/4W		R845	1-249-422-11		2. 7K		1/4W	
R711	1-249-427-11		6. 8K		1/4W		R846	1-249-422-11		2. 7K		1/4W	
R712	1-249-427-11		6. 8K		1/4W		R847	1-249-422-11		2. 7K		1/4W	
11114	1 475 441 11	OUTDON	0. 011	070	1/ 11		110.11	_ 210 100 II	JIIIDOIT	J. 111	0,0	-,,	

The components identified by mark  $\bigwedge$  or dotted line with mark  $\bigwedge$  are critical for safety. Replace only with part number

specified.

Les composants identifiés par une marque A sont critiques pour la sécurité.

Ne les remplacer que par une pièce portant le numéro spécifié.

TRANSFORMER

PANEL

CONNECTOR POWER SWITCH

PITCH CONTROL

Ref. No.	Part No.	Descrip	otion		Remark	Ref. No.	Part No.	Description		Remark
R848	1-249-434-11	CARBON	27K 5	% 1/4W		R913	1-249-422-11	CARBON 2.7K	5% 1/-	4W (PANEL BOARD)
R849	1-249-421-11	CARBON	2. 2K	% 1/4W		R914	1-249-424-11			4W (PANEL BOARD)
R850	1-249-421-11	CARBON	2. 2K	% 1/4W		R915	1-249-427-11		5% 1/-	4W (PANEL BOARD)
R851	1-249-421-11	CARBON	2. 2K	% 1/4₩		R916	1-249-431-11			4W (PANEL BOARD)
R852	1-249-434-11	CARBON	27K 5	% 1/4W		R917	1-249-418-11		5% 1/-	4W (PANEL BOARD)
R853	1-249-421-11	CARBON	2.2K 5	% 1/4W		R918	1-249-420-11		5% 1/-	4W (PANEL BOARD)
R854	1-249-421-11			% 1/4W		R919	1-249-422-11	CARBON 2.7K	5% 1/-	4W (PANEL BOARD)
R855	1-249-433-11			% 1/4₩		R920	1-249-418-11		5% 1/-	4W (PANEL BOARD)
R856	1-247-807-31			% 1/4W		R921	1-249-420-11			4₩ (PANEL BOARD)
R857	1-247-807-31	CARBON	100 5	% 1/4₩		R922	1-249-424-11	CARBON 3.9K	5% 1/-	4W (PANEL BOARD)
R858	1-247-807-31			% 1/4W		R923	1-249-418-11			4W (PANEL BOARD)
R859	1-247-807-31			% 1/4W		R924	1-249-420-11			4₩ (PANEL BOARD)
R860	1-247-807-31			% 1/4W		R925	1-249-422-11	CARBON 2.7K	5% 1/-	4W (PANEL BOARD)
R861	1-249-441-11			% 1/4W						(WA7ES, WR665S)
R862	1-249-422-11	CARBON	2.7K	% 1/4W		R926	1-249-427-11			4W (PANEL BOARD)
DOCO	1 040 400 11	CLEBON	5 AV 5	0/ 1/477		R927	1-249-427-11	CARBON 6.8K	5% 1/-	4W (PANEL BOARD)
R863	1-249-426-11			% 1/4W		5000				/=
R864	1-247-852-11			% 1/4\\		R928	1-249-431-11	CARBON 15K	5% 1/-	4W (PANEL BOARD)
R865 R866	1-247-858-11			% 1/4W		D000	1 040 404 11	OLDDON O ON	F0/ - /	(WA7ES, WR665S)
R867	1-249-429-11			% 1/4W		R929	1-249-424-11			4₩ (PANEL BOARD)
11001	1-247-840-00	CARDON	2.4K 5	% 1/4W		R930 R931	1-249-422-11			4W (PANEL BOARD)
R868	1-247-852-11	CARRON	7.5K 5	% 1/4W		казт	1-249-424-11	CARBON 3.9K	5% 1/-	4W (PANEL BOARD) (WA7ES, WR665S)
R869	1-249-425-11			% 1/4# % 1/4\		R931	1-249-427-11	CARBON 6.8K	E9/ 1/	4W (PANEL BOARD)
R870	1-249-430-11			% 1/4W		11991	1-245-421-11	CARDON 0. on	3/0 1/	(WR565)
R871	1-249-430-11			% 1/4W				•		(6067#)
R872	1-249-436-11			% 1/4W				< VARIABLE RES	ISTOR >	
				-,				,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
R873	1-249-437-11	CARBON	47K 5	% 1/4W		RV101	1-241-630-11	RES, ADJ, CARBO	ON 10K (R)	EC LEVEL, L)
			(CONNECTO	R BOARD)	(WR565, WR665S)			RES, ADJ, CARBO		
R874	1-249-437-11	CARBON		% 1/4W		RV801	1-223-848-11	RES, VAR, CARBO	ON 50K (P	ITCH CONTROL)
					(WR565, WR665S)			(PITCH CONT	ROL BOARD	) (WR565, WR665S)
R875	1-247-848-11	CARBON	5.1K 5			RV802	1-241-765-11	RES, ADJ, CARE	BON 22K (F	PITCH CONTROL)
					(WR565, WR665S)					) (WR565, WR665S)
R876	1-249-435-11				(WR565)		1-223-616-11	RES, VAR, CARBO	ON 5K/5K	(BALANCE)
R877	1-249-435-11	CARBON	33K 5	% 1/4W	(WA7ES, WR665S)					(PANEL BOARD)
R878	1-249-435-11	CARBON	33K 5	% 1/4W	(WR565)	RV902	1-223-617-11	RES, VAR, CARBO	ON 5K/5K	(REC LEVEL)
R879	1-249-441-11	CARBON	100K 5	% 1/4W						(PANEL BOARD)
			TCH CONTR	OL BOARD)	(WR565, WR665S)					•
R880	1-249-435-11		33K 5		(WA7ES)			< SWITCH >		
R901	1-249-429-11				(PANEL BOARD)					
R902	1-249-429-11	CARBON	10K 5	% 1/4W	(PANEL BOARD)	S701	1-554-118-00	SWITCH, PUSH (		OWER) ER SWITCH BOARD)
R903	1-249-429-11	CARBON	10K 5	% 1/4W	(PANEL BOARD)	S901	1-554-303-21	SWITCH TACTIL		AR) (PANEL BOARD)
R904	1-249-429-11	CARBON			(PANEL BOARD)	S902				NT) (PANEL BOARD)
R905	1-249-429-11	CARBON	10K 5		(PANEL BOARD)	S903				K) (PANEL BOARD)
R906	1-249-418-11	CARBON	1.2K 5	% 1/4W	(PANEL BOARD)	S904		SWITCH, TACTILI		
R907	1-249-420-11	CARBON	1.8K 5		(PANEL BOARD)			,	11,	, , , , , , , , , , , , , , , , , , , ,
						S905	1-554-303-21	SWITCH, TACTIL	E (AMS >>)	) (PANEL BOARD)
R908	1-249-422-11		2.7K 5		(PANEL BOARD)	S906	1-554-303-21	SWITCH, TACTIL	E ( REC)	) (PANEL BOARD)
R909	1-249-424-11		3.9K 5		(PANEL BOARD)	S907		SWITCH, TACTILI		
R910	1-249-427-11		6.8K 5		(PANEL BOARD)	S908				SE) (PANEL BOARD)
R911	1-249-418-11		1. 2K 5		(PANEL BOARD)	S909	1-554-303-21	SWITCH, TACTIL	E ( $\triangleright$ ) (1	PANEL BOARD)
R912	1-249-420-11	CARBON	1.8K 5	% 1/4W	(PANEL BOARD)	0010	1 554 000 01	OWITCH MACKET	0 ( 4) 4	DANIEL BOARS'
						S910	1-554-303-21	SWITCH, TACTILI	ዜ (◁) (]	PANEL BOARD)

## SYSTEM CONTROL TRANSFORMER PANEL CONNECTOR POWER SWITCH

## PITCH CONTROL

## **HEADPHONE**

Ref. No.	Part No.	Description Remark	Ref. No.	Part No.	<u>Description</u> Remark
S911	1-554-303-21	SWITCH, TACTILE ( • REC MUTE)  (PANEL BOARD)	16 67		WIRE (FLAT TYPE) (11 CORE) WIRE (FLAT TYPE) (7 CORE)
S912	1-554-303-21	SWITCH, TACTILE (AMS ◀ ) (PANEL BOARD)	71		WIRE (FLAT TYPE) (37 CORE)
S913		SWITCH, TACTILE (AMS ) (PANEL BOARD)	72		WIRE (FLAT TYPE) (7 CORE)
S914	1-554-303-21	SWITCH, TACTILE (DISPLAY) (PANEL BOARD)	74	1-765-213-11	WIRE (FLAT TYPE) (7 CORE)
S915	1-554-303-21	SWITCH, TACTILE (RMS/START)			
		(PANEL BOARD)	121		PC BOARD, MOTOR FLEXIBLE
0010	1 554 000 01	OWEROUS TROUBLE (ODT) (DANEL DOLD)			BASE ASSY, HEAD (PLAY BACK) (DECK A)
S916		SWITCH, TACTILE (SET) (PANEL BOARD) SWITCH, TACTILE (CHECK) (PANEL BOARD)	HRPE10	11A-2003-930-A	BASE ASSY, HEAD (RECORD, PLAYBACK, ERASE) (DECK B)
S917 S918		SWITCH, TACTILE (COUNTER RESET)	<b> ∆</b> S701	1-692-155-11	SELECTOR, POWER VOLTAGE (E)
0010	1 004 000 21	(PANEL BOARD) (WR565)	↑ T701		TRANSFORMER, POWER (US, CND)
S918	1-554-303-21	SWITCH, TACTILE (RESET) (PANEL BOARD)	MT701		TRANSFORMER, POWER (AEP, UK, G, AUS, CH)
		(WA7ES, WR665S)	<u> </u>		TRANSFORMER, POWER (E)
S919	1-554-303-21	SWITCH, TACTILE (MEMORY) (PANEL BOARD)			
		(WA7ES, WR665S)	******	*****	************
S920	1-554-303-21	SWITCH, TACTILE (HIGH) (PANEL BOARD)		ACCESSORIE	S & PACKING MATERIALS
S921		SWITCH, TACTILE (NORMAL) (PANEL BOARD)			*********
S922	1-554-303-21	SWITCH, TACTILE (RESET) (PANEL BOARD)			
		(WA7ES, WR665S)			CORD, CONNECTION
S923	1-692-126-11	SWITCH, SLIDE(DOLBY NR) (PANEL BOARD)		3-755-288-11	MANUAL, INSTRUCTION (RM) (ENGLISH,
0000	1 000 005 11	(WA7ES, WR665S)		0 500 411 11	FRENCH) (WR665S:CND)
S923	1-692-665-11	SWITCH, SLIDE (DOLBY NR) (PANEL BOARD)		3-798-411-11	MANUAL, INSTRUCTION (ENGLISH, FRENCH,
		(WR565)			SPANISH, PORTUGUESE) (WR565:AEP, E/WR665S:AEP, E)
S924	1_602_126_11	SWITCH, SLIDE (DOLBY NR) (PANEL BOARD)		3-708-411-21	MANUAL, INSTRUCTION (ENGLISH)
S925		SWITCH, SLIDE (DIR MODE) (PANEL BOARD)		0 730 411 21	(WR565:US, CND, UK, AUS/
S926		SWITCH, TACTILE (AUTO CAL) (PANEL BOARD)			WR665S:US, CND, UK, AUS)
S927		SWITCH, TACTILE (COUNTER RESET)		3-798-411-31	MANUAL, INSTRUCTION (FRENCH)
		(PANEL BOARD) (WR565)			(\WR565:CND/\WR665S:CND/)
S927	1-554-303-21	SWITCH, TACTILE (MEMORY) (PANEL BOARD)			
		(WA7ES, WR665S)		3-798-411-41	MANUAL, INSTRUCTION (GERMAN, DUTCH,
		< TEST PIN >			SWEDISH, ITALIAN) (WR565:AEP/WR665S:AEP)
		( IESI FIN )		3-708-411-51	MANUAL, INSTRUCTION (GERMAN)
* TP801	1-560-060-00	PIN, CONNECTOR 2P		0 100 411 01	(WR565:G/WR665S:G)
	2 000 000 00	,		3-798-411-61	MANUAL, INSTRUCTION (CHINESE)
		< FLUORESCENT INDICATOR TUBE >			(WR565:CH/WR665S:CH)
				3-798-792-21	MANUAL, INSTRUCTION (ENGLISH) (WA7ES)
VFD901	1-517-263-11	INDICATOR TUBE, FLUORESCENT	*	3-907-887-01	CUSHION
		(PANEL BOARD)		0 001 000 01	THE TAXABLE CAPTON (WDOGEO HO OND D 1110)
		CDVCTAL	*		INDIVIDUAL CARTON (WR665S:US, CND, E, AUS)
		< CRYSTAL >	*		INDIVIDUAL CARTON (WR665S:AEP, UK, G, CH) INDIVIDUAL CARTON (WR565:US, CND, E, AUS)
X801	1-579-175-11	VIBRATOR, CERAMIC (10MHz)	*		INDIVIDUAL CARTON (WR565: AEP, UK, G, CH)
		***************	*		INDIVIDUAL CARTON (WATES)
					(2)
		MISCELLANEOUS	*****	*******	************
		******			
<b></b>	1-569-007-11	ADAPTER, CONVERSION 2P (E)			
<u></u>		CORD, POWER (E)			
<u></u>		CORD, POWER (POLAR. SPT-1) (US, CND)			
<b></b> 6		CORD, POWER (AEP, G, CH)			
<u></u> 6		CORD, POWER (UK)			
<b></b> ∆6	1-696-845-11	CORD, POWER (AUS)			
		,	I		

The components identified by mark \( \underbrace \) or dotted line with mark \( \underbrace \) are critical for safety.

Replace only with part number specified.

Les composants identifiés par une marque sont critiques pour la sécurité.

Ne les remplacer que par une pièce portant le numéro spécifié.

## TC-WA7ES/WR565/WR665S

Ref. No.	Part No.	Description	Remark
		**************************************	
#1 #2 #3 #4 #5	7-685-646-79 7-682-547-09 7-682-548-04	SCREW +BVTT 3×6 (S) SCREW +BVTP 3×8 TYPE2 IT-3 SCREW +BVTT 3×6 (S) SCREW +BVTT 3×8 (S) SCREW (+ PTPWH) (2.6×8)	
#6 #7 #8	7-627-556-08	SCREW +BVTT 2.6 $\times$ 6 (S) SCREW +P 2.6 $\times$ 2.8 SCREW +B 2.6 $\times$ 3	